



Randall Straight Ramp Parts Manual



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Lot / Serial Number Location

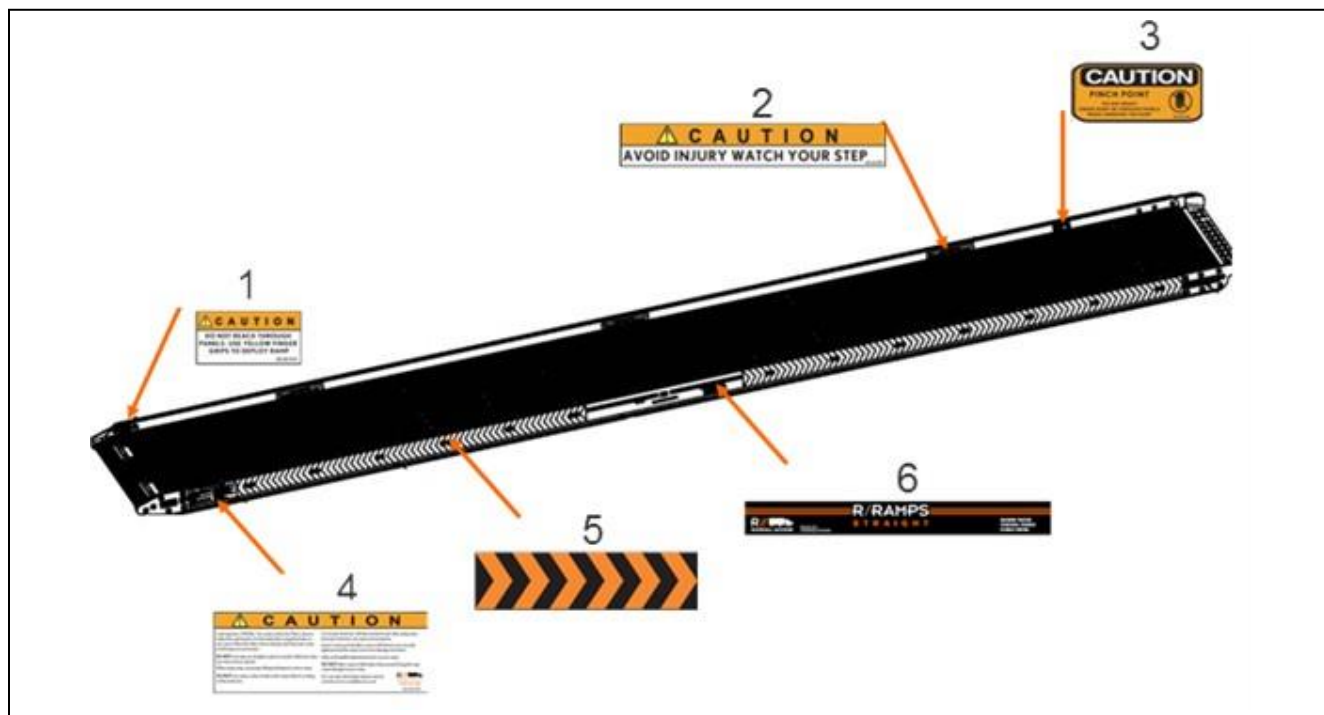
PLEASE NOTE:

Be sure to check the Lot / Serial Number before ordering parts.



Lot Number located on left side of ramp

Label Kit, Straight Ramp

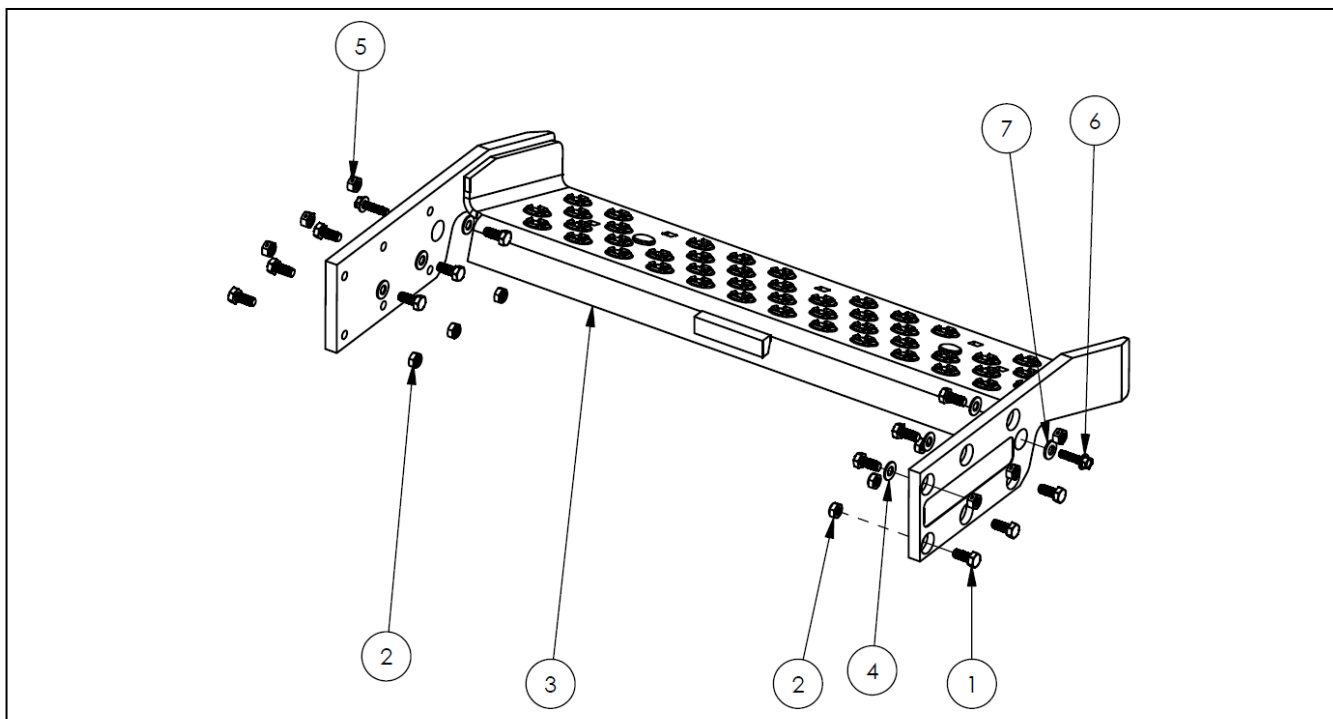


Label Kit, Straight Ramp

Part No. 05-25-1115

Item #	Part Description	Quantity
1	LABEL, RAMP, FINGER GRIP	2
2	LABEL, RAMPS, "WATCH YOUR STEP"	6
3	LABEL, RAMPS W/LIFT ASSIST ONLY	2
4	LABEL, RAMPS, MAIN CAUTION	2
5	STRIPING, RAMPS, ORANGE/BLACK 6' Lg.	4
6	LOGO, MAIN, RANDALL RAMPS	2
7	TAPE, REFLECTIVE, RAMPS, WHITE, 1" W x 9"	2

Apron Kit, 26" W. Ramp

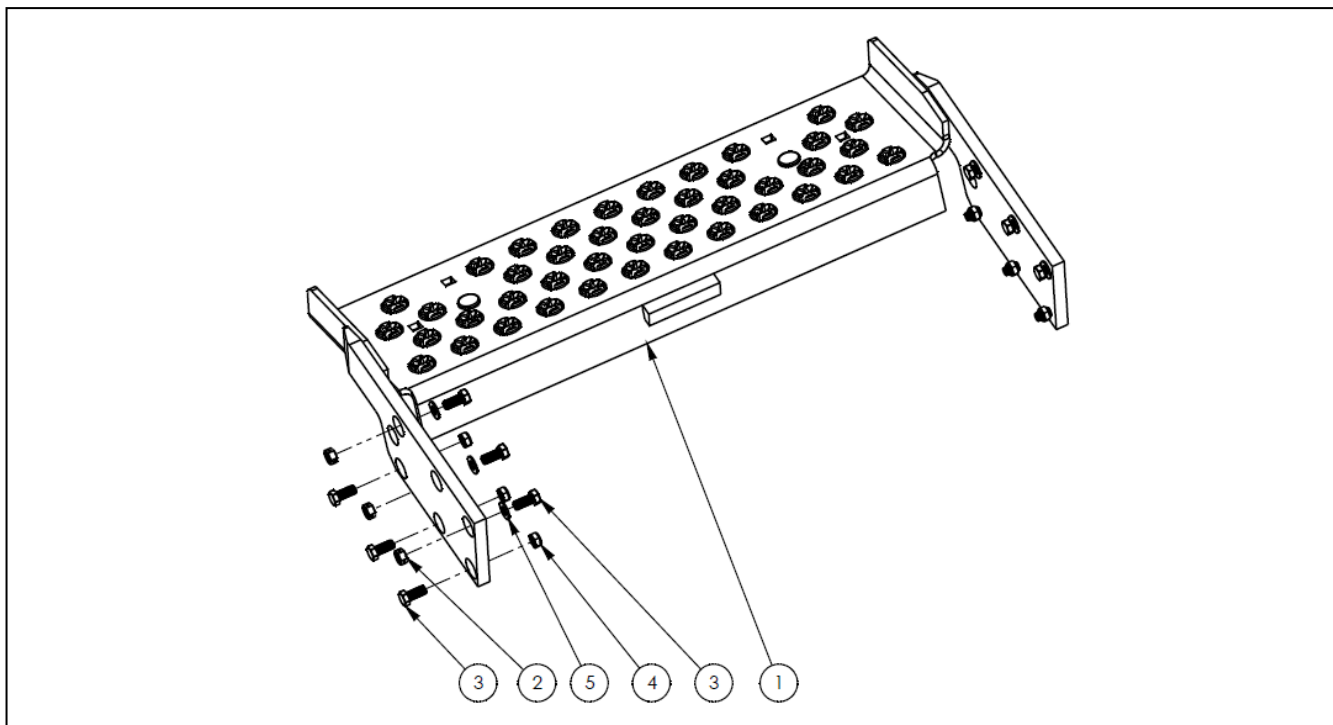


Apron Kit, 26" W. Ramp

Part No. 05-25-1008

Item #	Part Description	Quantity
1	HHCS, 5/16"-18 X 3/4", G8, CAD	12
2	HLNN, 5/16"-18, THIN, G8, CAD	6
3	APRON PLT ASSY, STANDARD	1
4	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	6
5	HLNC, 5/16"-18, G8, CAD	6
6	HHFCS, 1/4"-20 X 1", G8, CAD	2
7	WASHER, BELLEVILLE, .31 ID X .72 OD X .05 T, CAD	2

Apron Kit, 25" W. Narrow Ramp

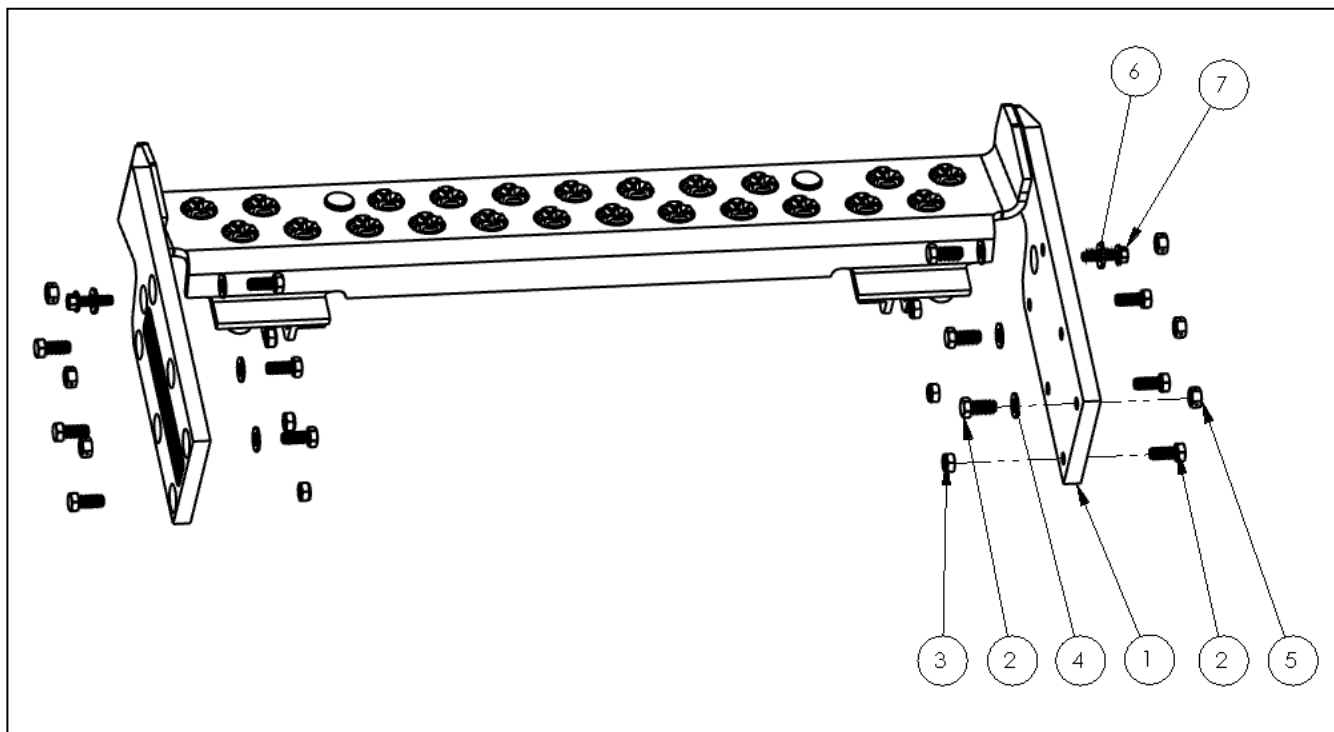


Apron Kit, 25" W. Narrow Ramp

Part No. 05-25-1042

Item #	Part Description	Quantity
1	APRON PLT ASSY, 25" W RAMP W/STANDARD APRON	1
2	HLNC, 5/16"-18, G8, CAD	6
3	HHCS, 5/16"-18 X 3/4", G8, CAD	12
4	HLNN, 5/16"-18, THIN, G8, CAD	6
5	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	6

Apron Kit, 26" W. Ramp with Lift Assist

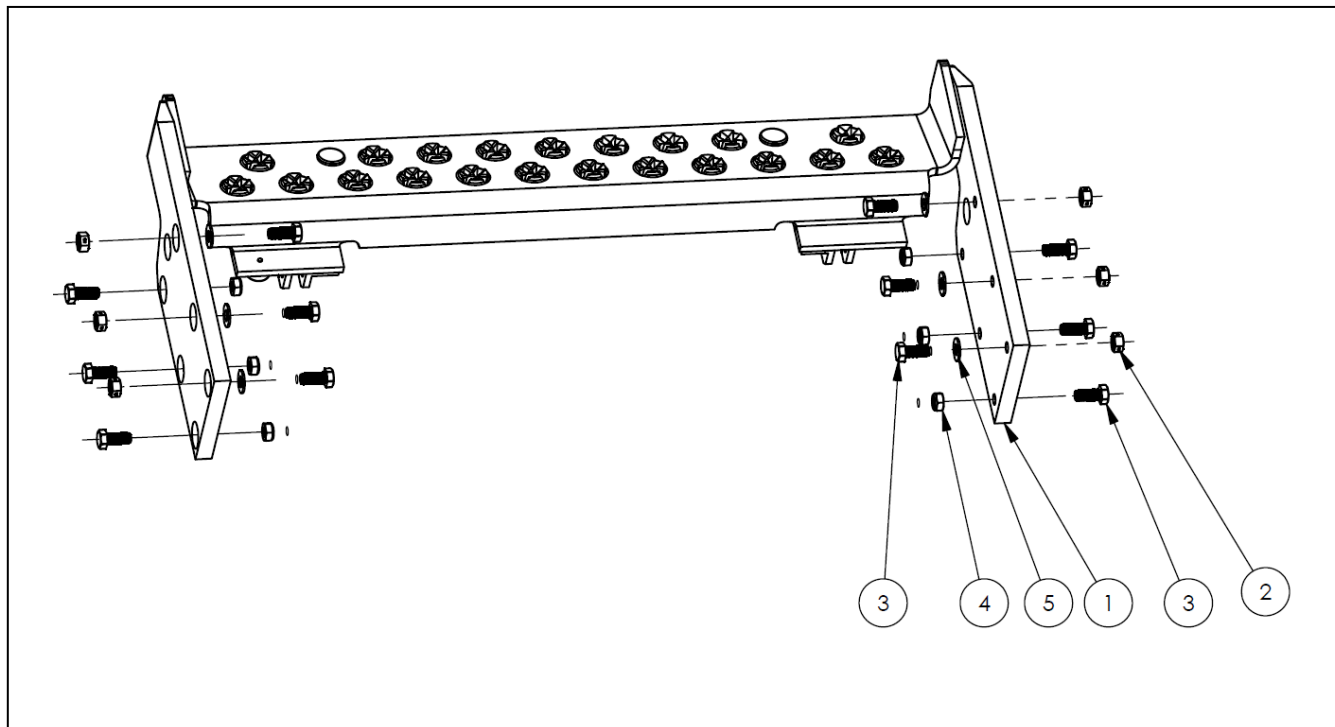


Apron Kit, 26" W. Ramp with Lift Assist

Part No. 05-25-1007

Item #	Part Description	Quantity
1	APRON ASSY, FOR RAMP W/ LIFT ASSIST	1
2	HHCS, 5/16"-18 x 3/4", G8, CAD	12
3	HLNN, 5/16"-18, THIN, G8, CAD	6
4	WASHER 11/32 ID X 11/16 OD X .05T, CAD	6
5	HLNC, 5/16"-18, G8, CAD	6
6	WASHER, BELLEVILLE, .31 ID X .72 OD X .05 T, CAD	2
7	HHFCS, 1/4"-20 X 1", G8, CAD	2

Apron Kit, 25" W. Narrow Ramp with Lift Assist

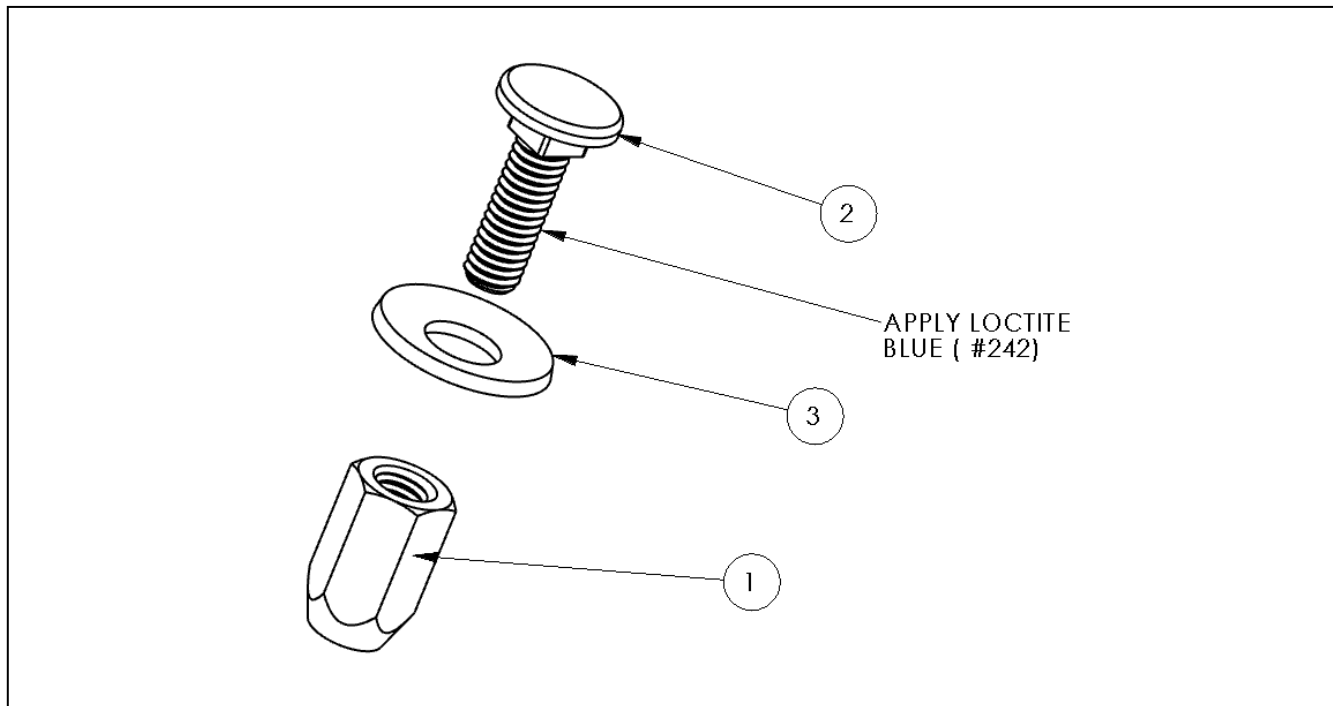


Apron Kit, 25" W. Narrow Ramp with Lift Assist

Part No. 05-25-1043

Item #	Part Description	Quantity
1	APRON ASSY, FOR 25" W RAMP W/ LIFT ASSIST	1
2	HLNC, 5/16"-18, G8, CAD	6
3	HHCS, 5/16"-18 X 3/4", G8, CAD	12
4	HLNN, 5/16"-18, THIN, G8, CAD	6
5	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	6

Coupling Nut Kit / Apron Pin Kit

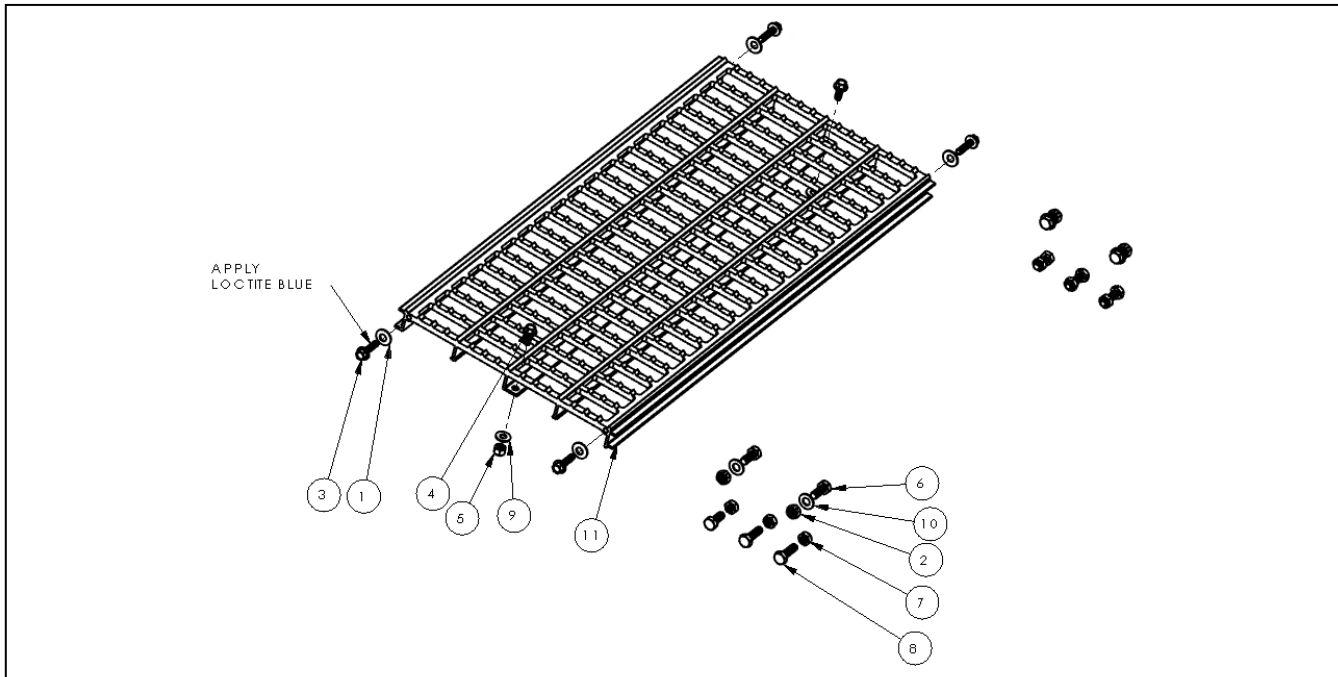


Coupling Nut Kit / Apron Pin Kit

Part No. 05-25-1021

Item #	Part Description	Quantity
1	COUPLING NUT, 3/8-16 X 1"L, G8, CAD	1
2	CBSQN, 3/8-16 X 1-1/4, G8, CAD	1
3	WASHER, BELLEVILLE SPRING, FOR 1/2" BOLT, CAD	1

Extruded Panel Kit, 26" W. Ramp

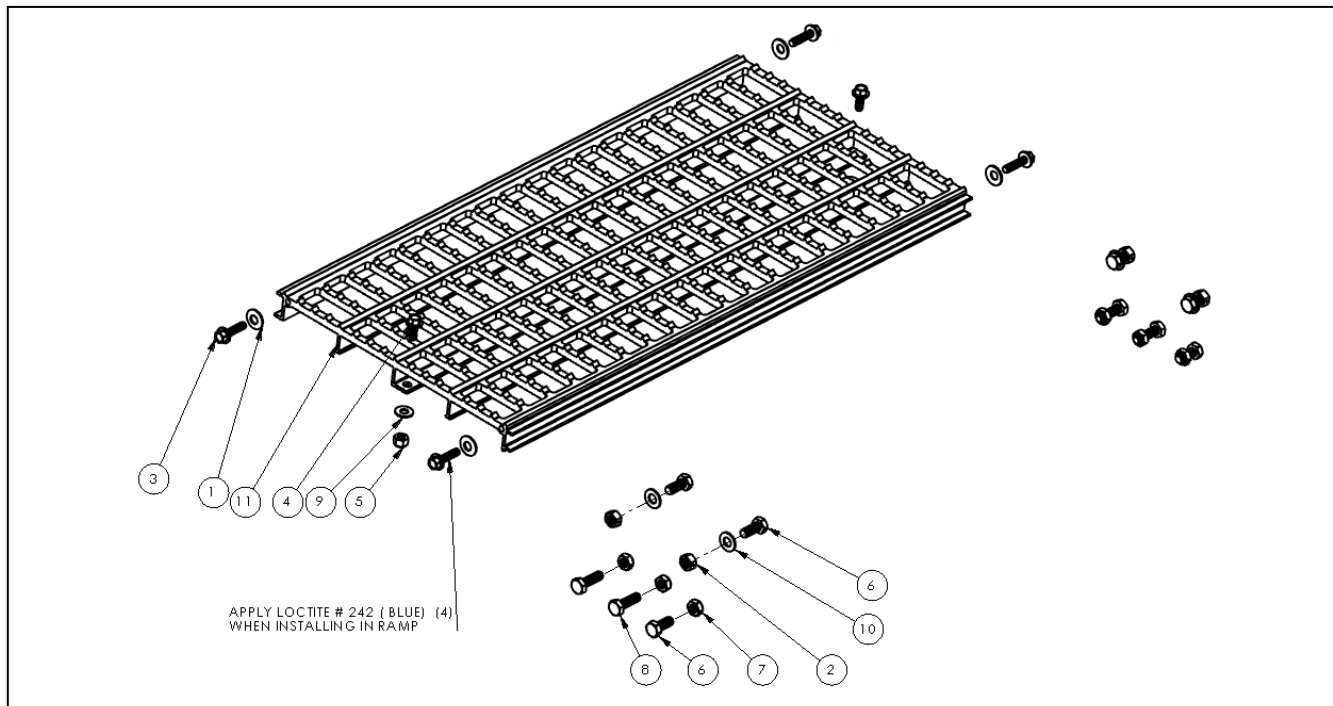


Extruded Panel Kit, 26" W. Ramp

Part No. 05-25-1006

Item #	Part Description	Quantity
1	WASHER, BELLEVILLE, .31 ID X .72 OD X .05 T, CAD	4
2	HLNC, 5/16"-18, G8, CAD	4
3	HHFCS, 1/4"-20 X 1", G8, CAD	4
4	HHFCS, 1/4"-20 X 5/8", G8, CAD	2
5	HLNN, 1/4"-20, G8, CAD	2
6	HHCS, 5/16"-18 X 3/4", G8, CAD	6
7	HLNN, 5/16"-18, THIN, G8, CAD	6
8	HHCS, 5/16"-18 X 1", G8, CAD	4
9	WSAE 1/4" X 5/8 OD X .065, G8, CAD	2
10	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	4
11	PANEL, 26" W RAMP, 24.5" W	1

Extruded Panel Kit, 25" W. Narrow Ramp

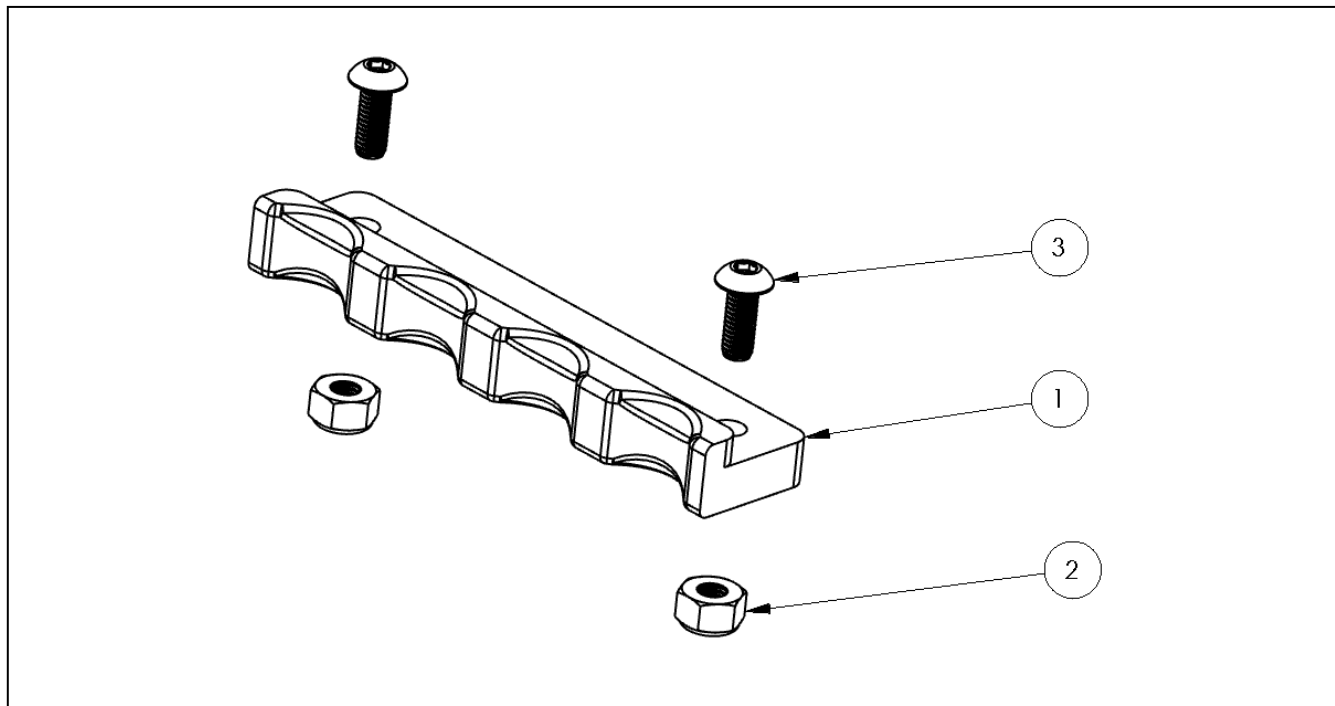


Extruded Panel Kit, 25" W. Narrow Ramp

Part No. 05-25-1044

Item #	Part Description	Quantity
1	WASHER, BELLEVILLE, .31 ID X .72 OD X .05 T, CAD	4
2	HLNC, 5/16"-18, G8, CAD	4
3	HHFCS, 1/4"-20 X 1", G8, CAD	4
4	HHFCS, 1/4"-20 X 5/8", G8, CAD	2
5	HLNN, 1/4"-20, G8, CAD	2
6	HHCS, 5/16"-18 X 3/4", G8, CAD	6
7	HHCS, 5/16"-18 X 3/4", G8, CAD	6
8	HHCS, 5/16"-18 X 1", G8, CAD	4
9	WSAE 1/4" X 5/8 OD X .065, G8, CAD	2
10	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	4
11	PANEL, 25" W RAMP, 23.2" W	1

Finger Grip Kit

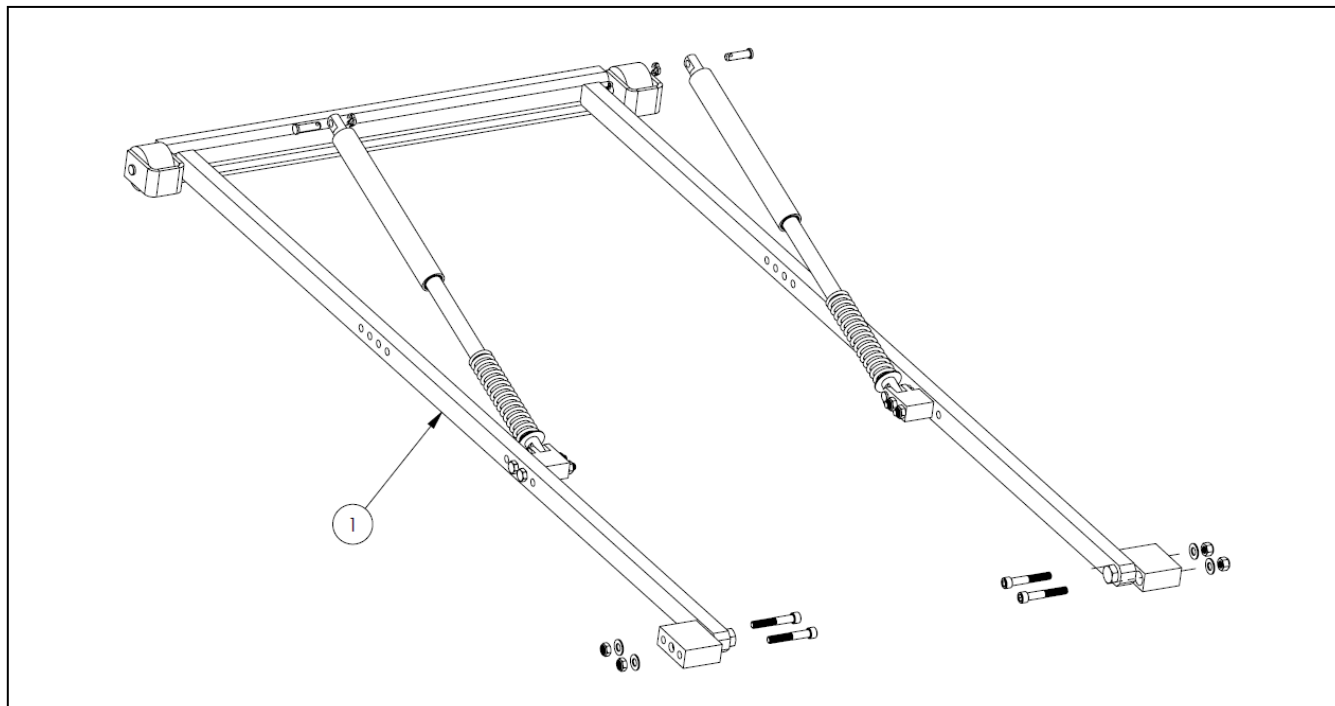


Finger Grip Kit

Part No. 05-25-1029

Item #	Part Description	Quantity
1	HANDLE, NYLON	1
2	HLNN, #10-32, G8, CAD	2
3	SBHCS, #10-32 X 1/2", G8, CAD	2

Lift Assist Kit, 26" W. Ramp (Replacement)

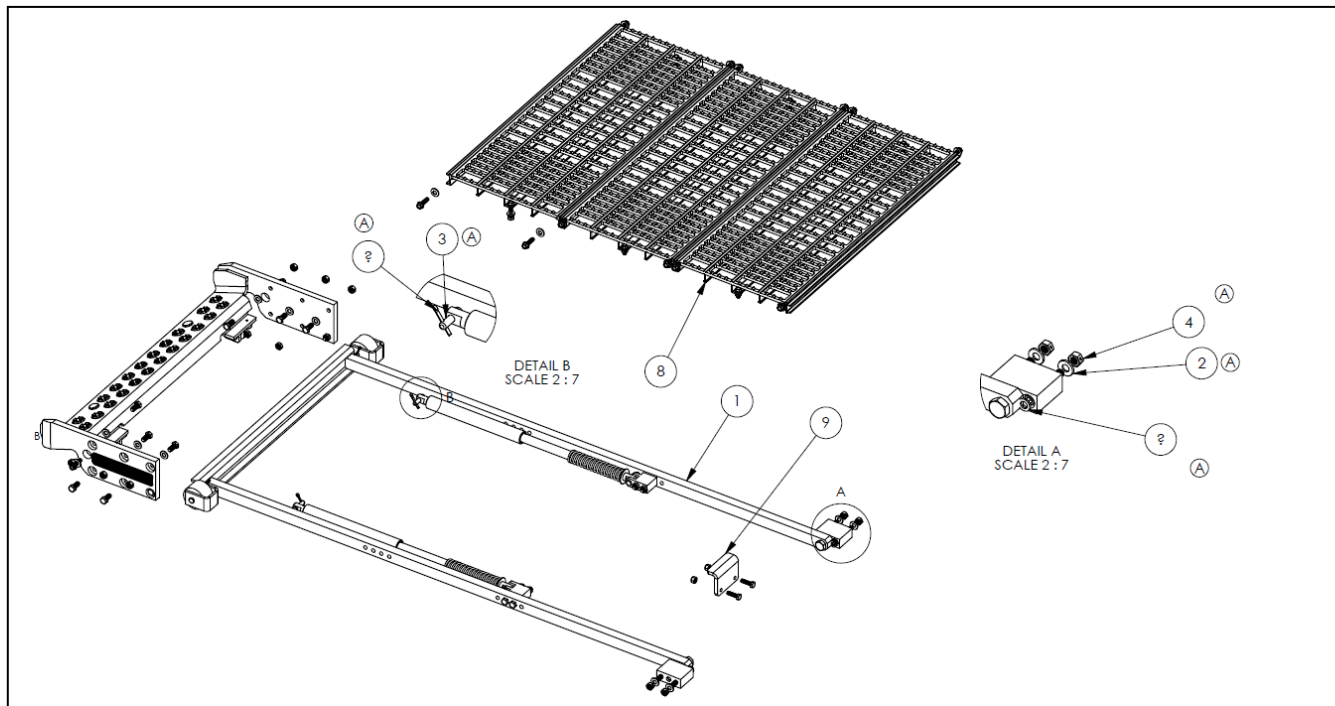


Lift Assist Kit, 26" W. Ramp (Replacement)

Part No. 05-25-1010

Item #	Part Description	Quantity
1	LIFT ASSIST ASSEMBLY, LT, 26" W RAMP	1

Lift Assist Kit, 26" W. Ramp (Retrofit)

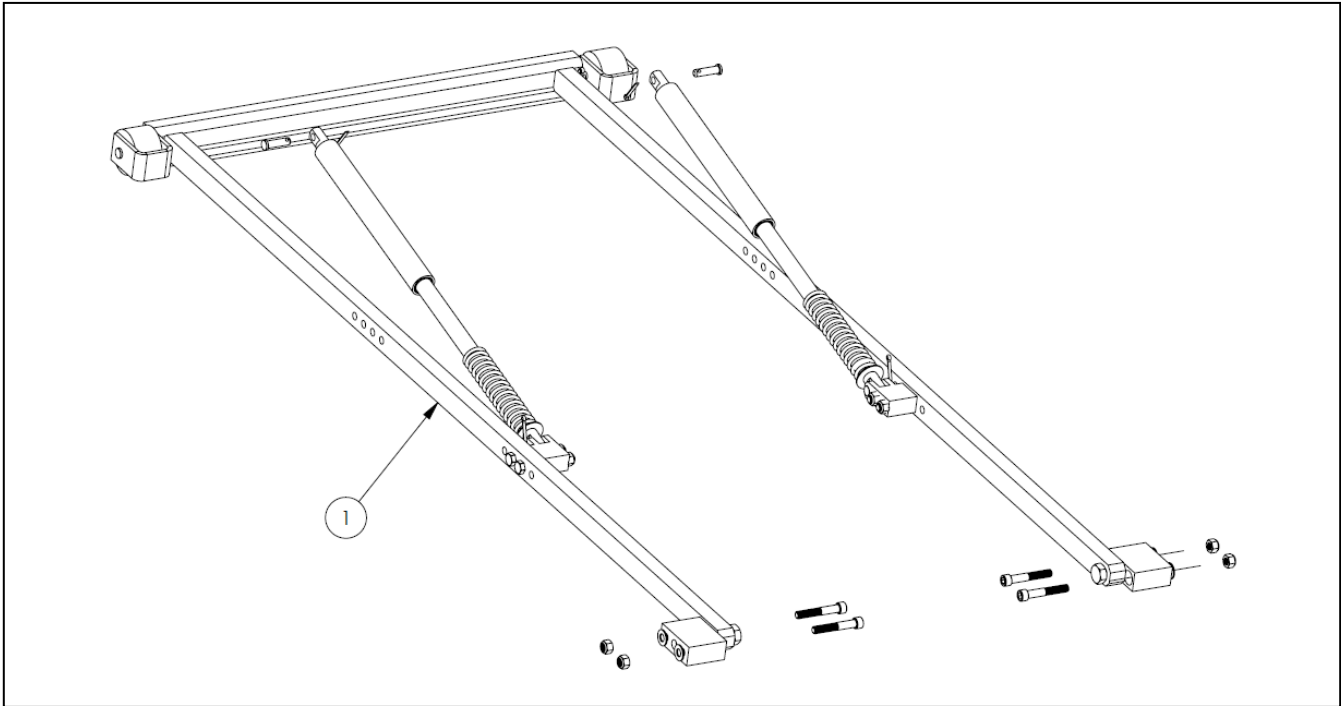


Lift Assist Kit, 26" W. Ramp (Retrofit)

Part No. 05-25-1039

Item #	Part Description	Quantity
1	LIFT ASSIST ASSY, LT, STANDARD 26" W RAMP	1
2	WASHER, BELLEVILLE, .33 ID X .71 OD X .08T, CAD	4
3	CLEVIS PIN, 5/16" X 1-1/8", CAD	2
4	HLNC, 5/16" -18. G8, CAD	4
5	COTTER PIN 1/8" DIA. 1" I, ZN	2
6	WASHER, ID .32, OD .56, .05 T, SS 3	4
7	APRON KIT, RAMP W/ LIFT ASSIST	1
8	SAFE PANEL KIT, 26" W RAMP	3
9	STOP BRACKET KIT, REAR RAMP ENCLOSURE	1

Lift Assist Kit, 25" W. Narrow Ramp (Replacement)

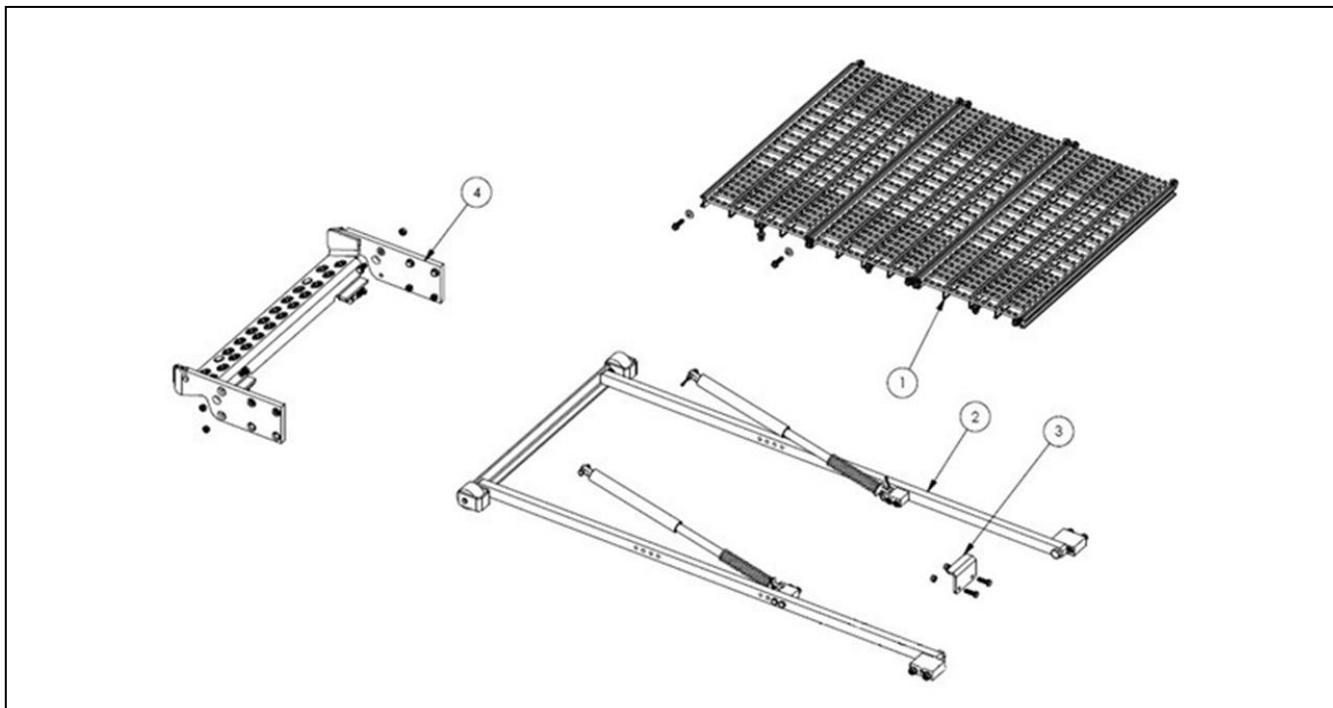


Lift Assist Kit, 25" W. Narrow Ramp (Replacement)

Part No. 05-25-1047

Item #	Part Description	Quantity
1	LIFT ASSIST ASSEMBLY, LT, 25" W Ramp	1

Lift Assist Kit, 25" W. Narrow Ramp (Retrofit)

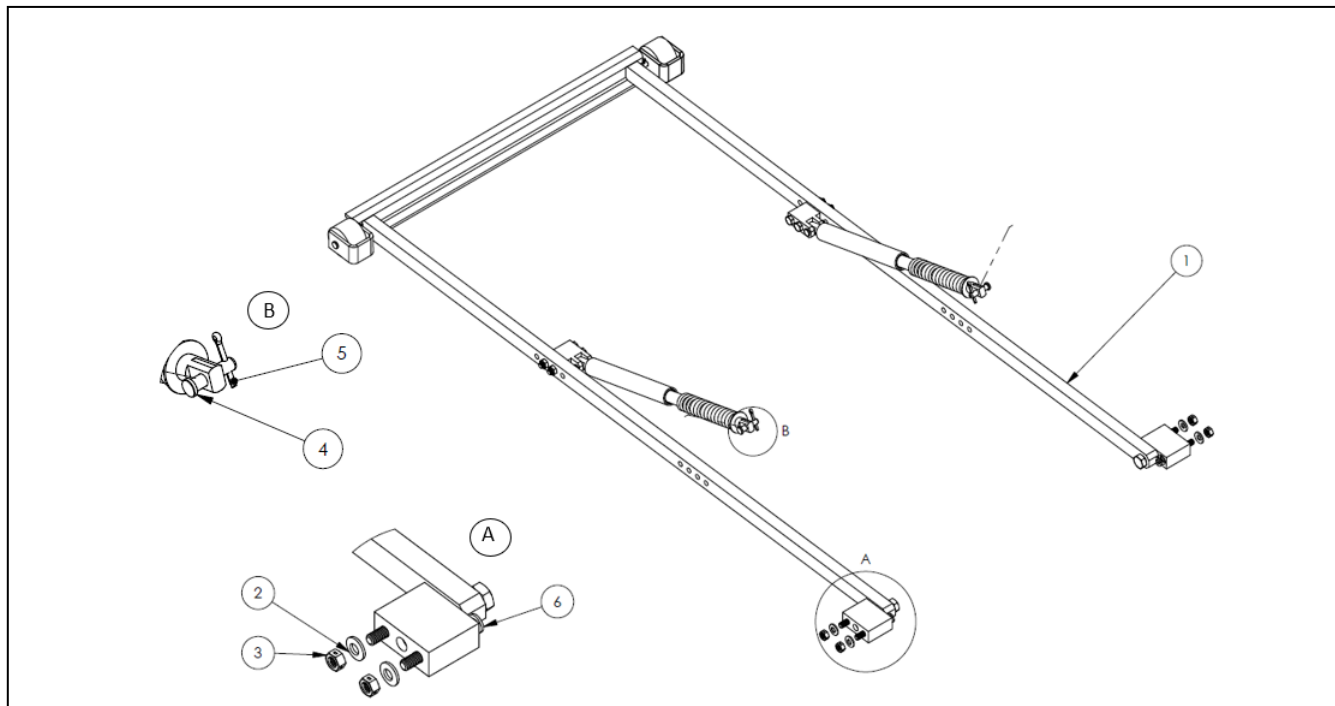


Lift Assist Kit, 25" W. Narrow Ramp (Retrofit)

Part No. 05-25-1082

Item #	Part Description	Quantity
1	PANEL KIT, SAFE, 25" W RAMP	3
2	LIFT ASSIST ASSY, L T, 25" W RAMP	1
3	STOP BRACKET KIT, REAR RAMP ENCLOSURE	1
4	APRON KIT, 25" W RAMP W/ LIFT ASSIST	1

Lift Assist Kit, Short Throw, 26" W. Ramp (Replacement)

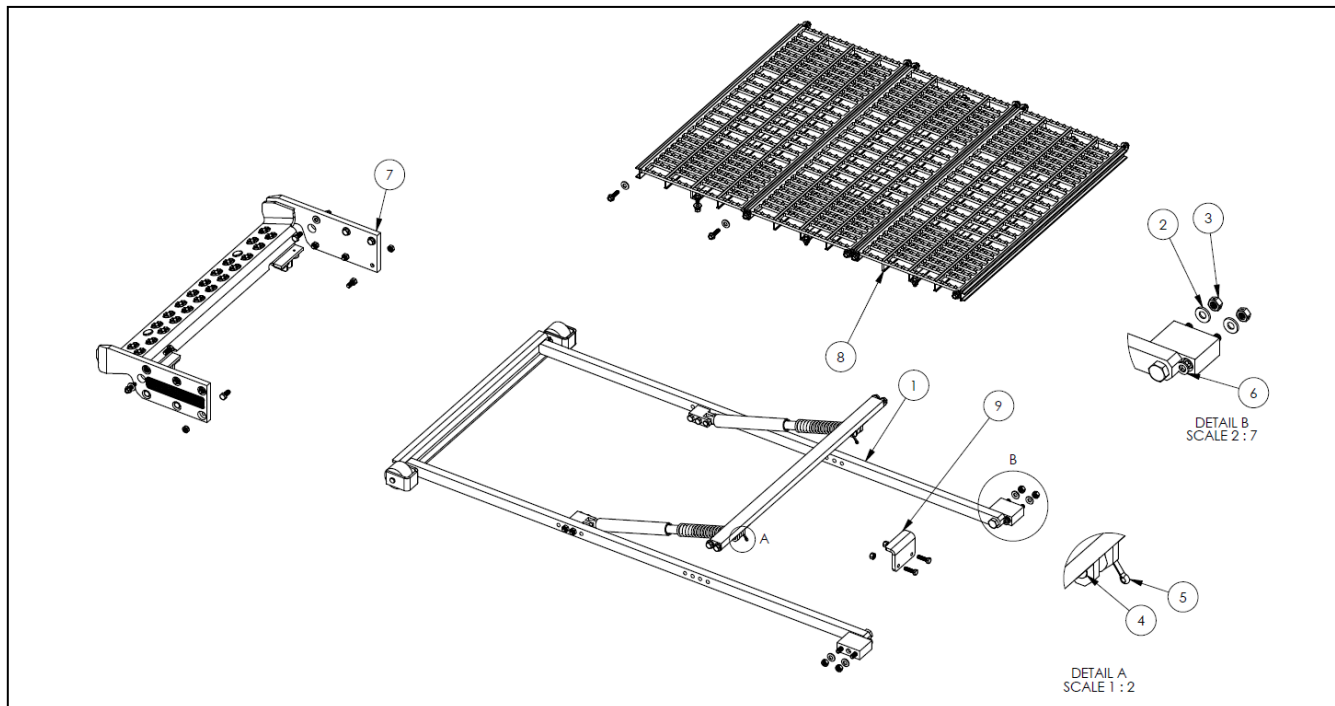


Lift Assist Kit, Short Throw, 26" W. Ramp (Replacement)

Part No. 05-25-1065

Item #	Part Description	Quantity
1	LIFT ASSIST ASSY, SHORT THROW, 26" W RAMP	1
2	WASHER, BELLEVILLE, .33 ID X .71 OD X .08T, CAD	4
3	HLNC, 5/16"-18, G8, CAD	4
4	CLEVIS PIN, 5/16" x 1-1/4", CAD	2
5	COTTER PIN, 1/8" Dia. 1" L, ZN	2
6	WASHER, ID .32, OD .56, .05 T, SS 3	4

Lift Assist Kit, Short Throw 26" W. Ramp (Retrofit)

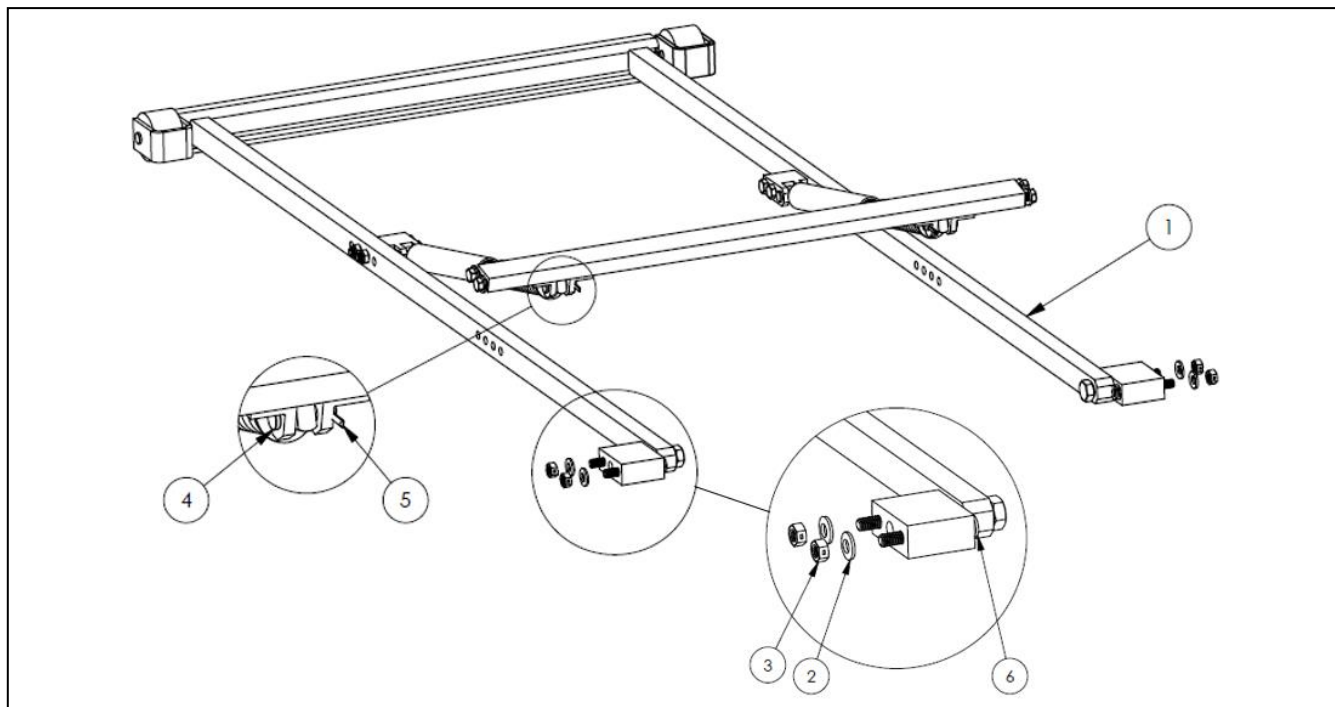


Lift Assist Kit, Short Throw, 26" W. Ramp (Retrofit)

Part No. 05-25-1080

Item #	Part Description	Quantity
1	LIFT ASSIST ASSY, SHORT THROW, 26" W RAMP	1
2	WASHER, BELLEVILLE, .33 ID x .71 OD x .08T, CAD	4
3	HLNC, 5/16"-18, G8, CAD	4
4	CLEVIS PIN, 5/16" x 1-1/4", CAD	2
5	COTTER PIN, 1/8" Dia. 1" L, ZN	2
6	WASHER, ID .32, OD .56, .05 T, SS 3	4
7	APRON KIT, RAMP W/LIFT ASSIST	1
8	SAFE PANEL KIT, 26" W RAMP	3
9	STOP BRACKET KIT, REAR RAMP ENCLOSURE	1

Lift Assist Kit, Short Throw, 25" W. Narrow Ramp (Replacement)

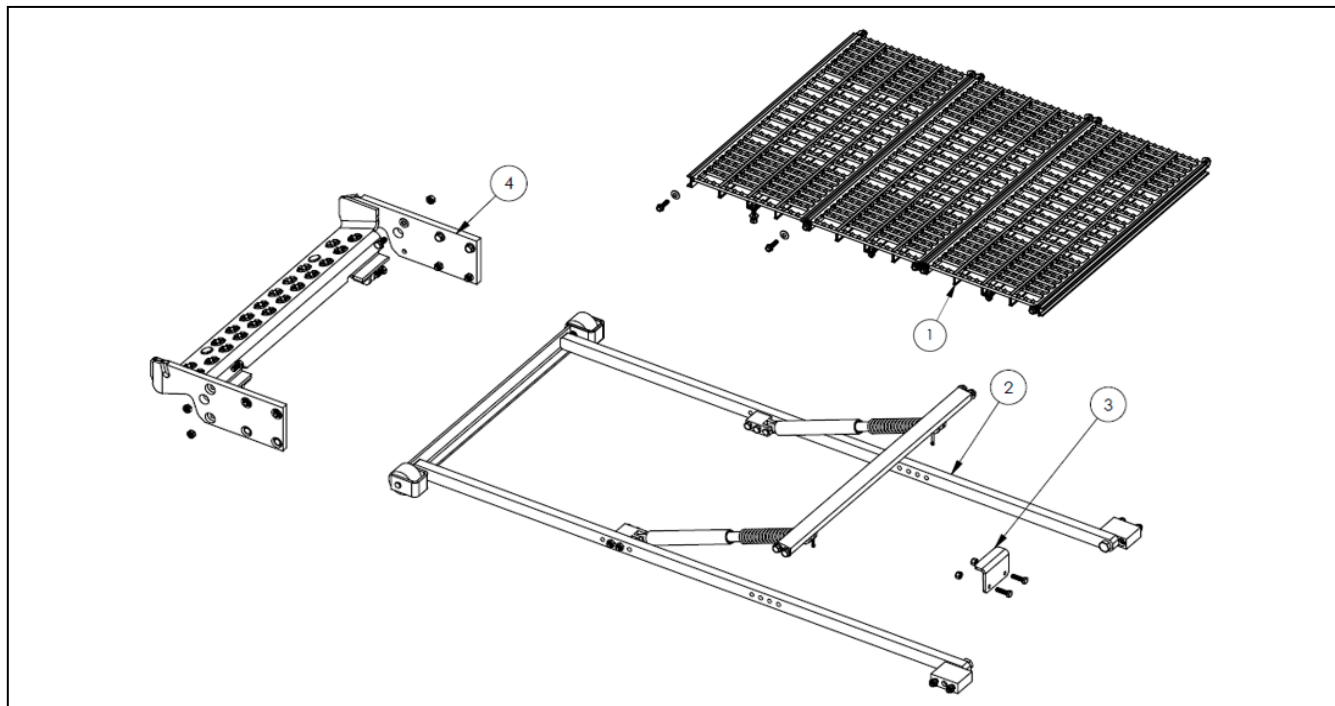


Lift Assist Kit, Short Throw, 25" W. Narrow Ramp (Replacement)

Part No. 05-25-1066

Item #	Part Description	Quantity
1	LIFT ASSIST ASSY, SHORT THROW, 25" W RAMP	1
2	WASHER, BELLEVILLE, .33 ID x .71 OD x .08T, CAD	4
3	HLNC, 5/16"-18, G8, CAD	4
4	CLEVIS PIN, 5/16" x 1-1/4", CAD	2
5	COTTER PIN, 1/8" Dia. 1" L, ZN	2
6	WASHER, ID .32, OD .56, .05 T, SS 3	4

Lift Assist Kit, Short Throw, 25" W. Narrow Ramp (Retrofit)

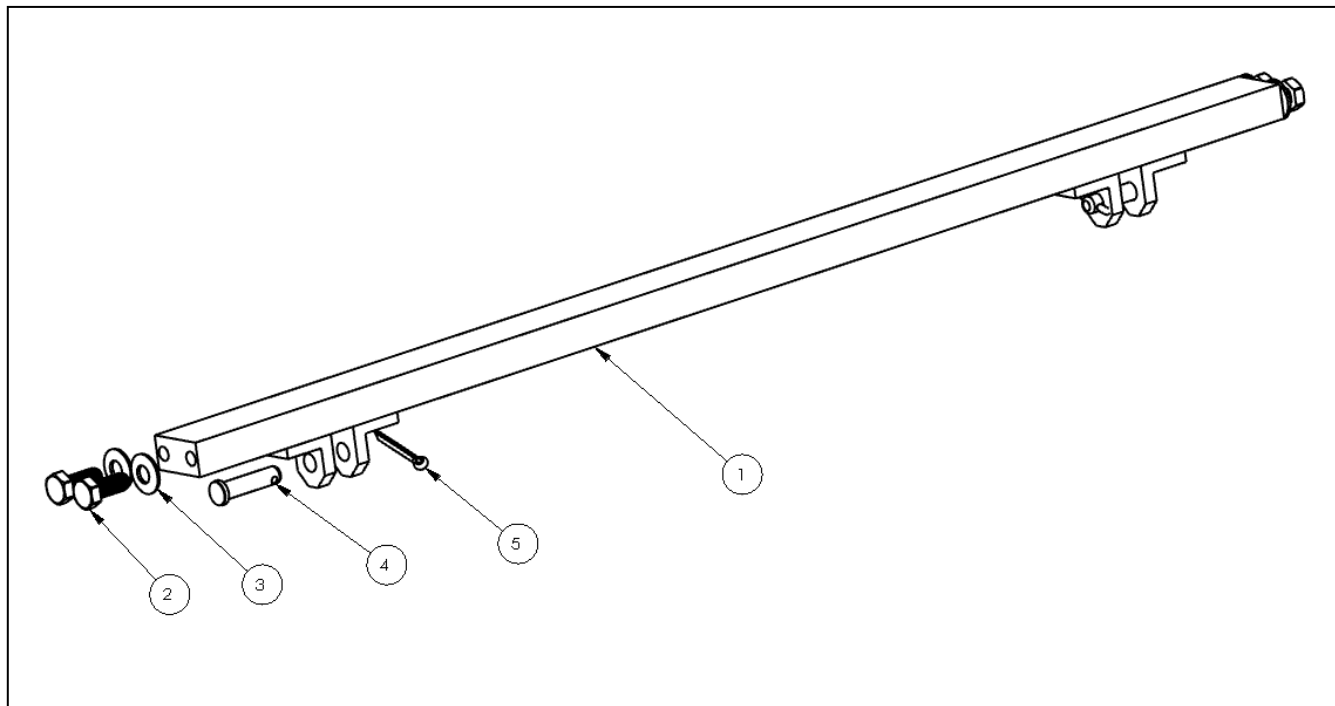


Lift Assist Kit, Short Throw, 25" W. Narrow Ramp (Retrofit)

Part No. 05-25-1081

Item #	Part Description	Quantity
1	PANEL KIT, SAFE, 25" W RAMP	3
2	LIFT ASSIST ASSY, SHORT THROW, 25" W RAMP	1
3	STOP BRACKET KIT, REAR RAMP ENCLOSURE	1
4	APRON KIT, 25" W RAMP W/ LIFT ASSIST	1

Lift Assist, Cross Bar Kit, Short Throw

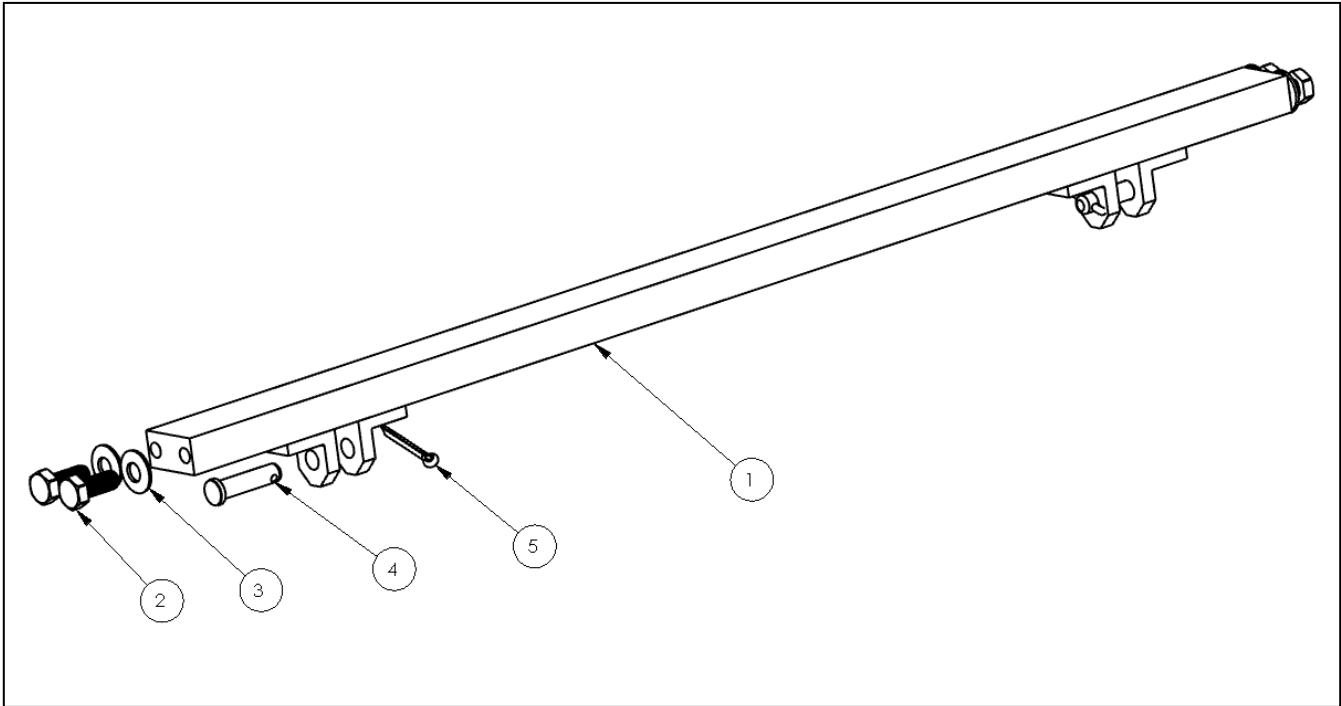


Lift Assist, Cross Bar Kit, Short Throw

Part No. 05-25-1070

Item #	Part Description	Quantity
1	LIFT ASSIST CROSS BAR WELDMENT	1
2	HHCS, 5/16"-18 X 3/4", G8, CAD	4
3	WASHER, BELLEVILLE, .31 ID X .72 OD X .05 T, CAD	4
4	CLEVIS PIN, 5/16" x 1-1/4", CAD	2
5	COTTER PIN, 1/8" DIA 1" L, CAD	2

Lift Assist, Cross Bar Kit, Short Throw, 25" Narrow Ramp

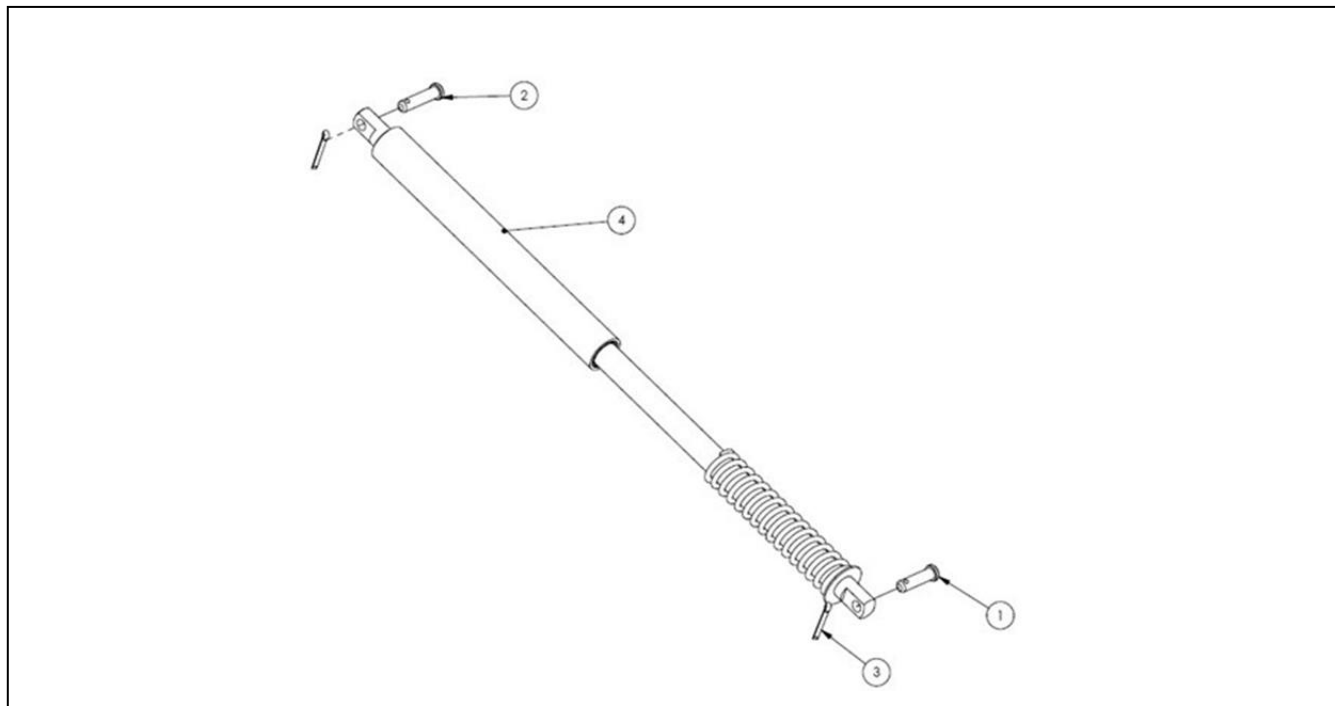


Lift Assist, Cross Bar Kit, Short Throw

Part No. 05-25-1069

Item #	Part Description	Quantity
1	LIFT ASSIST CROSS BAR WELDMENT, 25" W RAMP	1
2	HHCS, 5/16"-18 X 3/4", G8, CAD	4
3	WASHER, BELLEVILLE, .31 ID X .72 OD X .05 T, CAD	4
4	CLEVIS PIN, 5/16" X 1-1/4", CAD	2
5	COTTER PIN, 1/8" DIA 1" L, CAD	2

List Assist, Gas Spring Kit, Long Throw

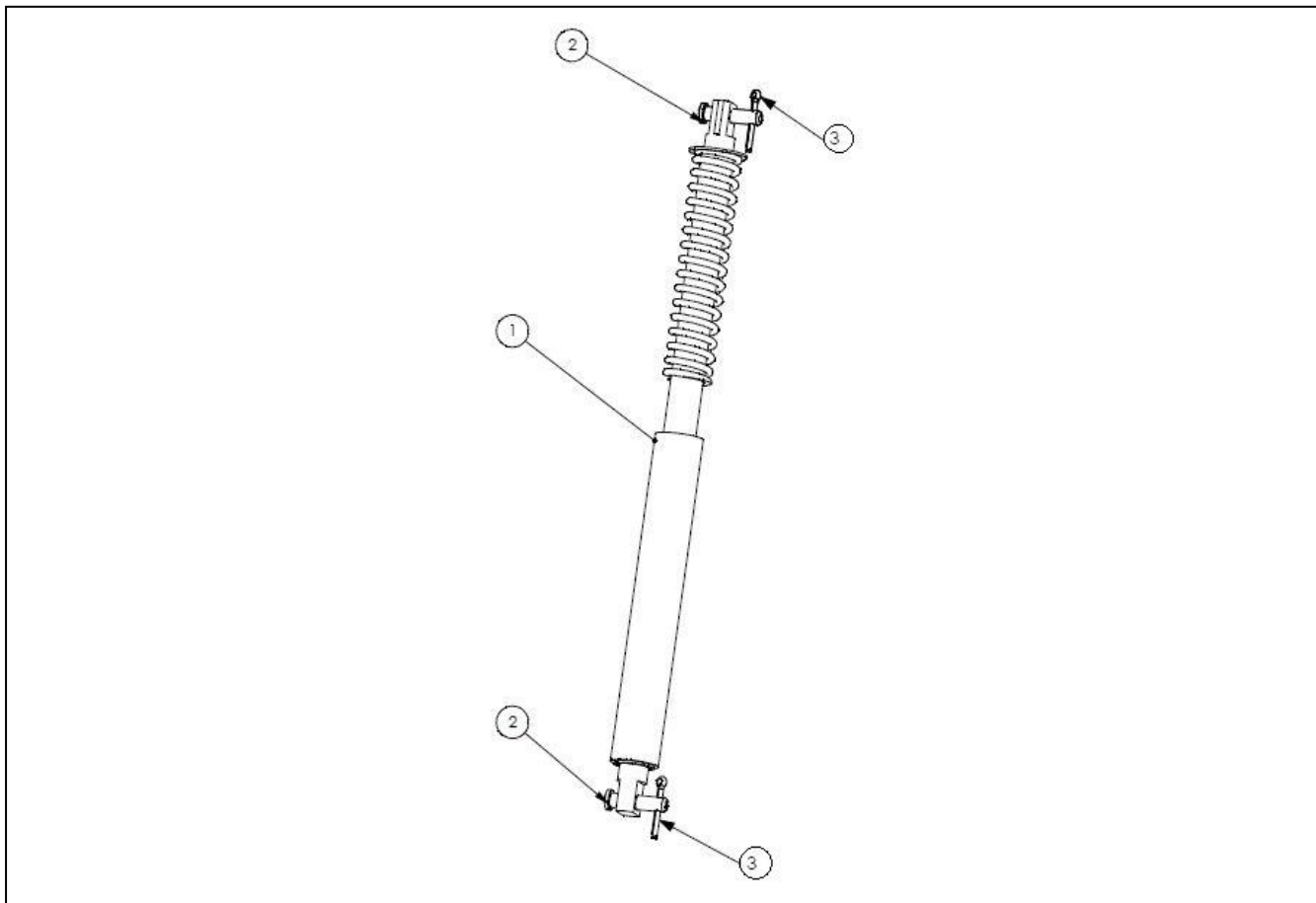


Lift Assist, Gas Spring Kit, Long Throw

Part No. 05-25-1034

Item #	Part Description	Quantity
1	CLEVIS PIN, 5/16" X 1-1/8", CAD	1
2	CLEVIS PIN, 5/16" X 1-1/4", CAD	1
3	COTTER PIN, 1/8" DIA. 1" L, CAD	2
4	GAS SPRING ASSY LIFT ASSIST, LONG THROW	1

List Assist, Gas Spring Kit, Short Throw

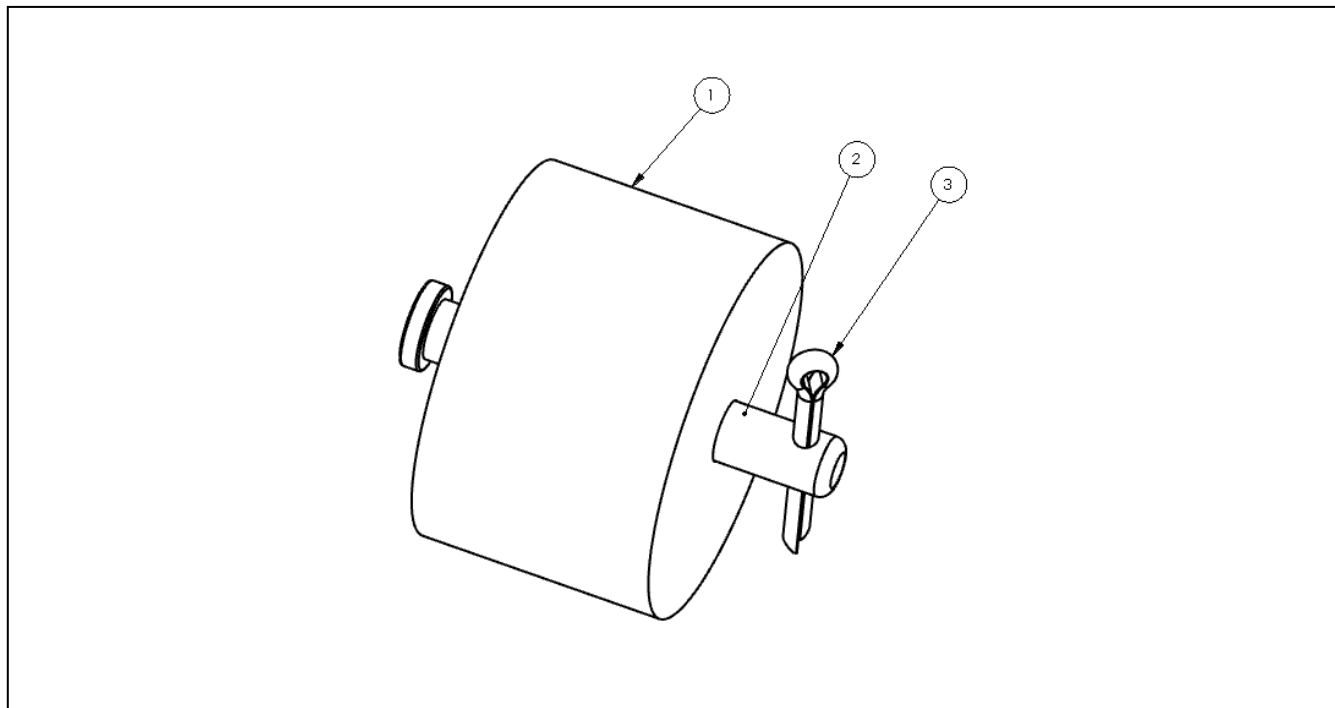


Lift Assist, Gas Spring Kit, Short Throw

Part No. 05-25-1071

Item #	Part Description	Quantity
1	GAS SPRING ASSY LIFT ASSIST, W/HDWR, SHORT THROW	1
2	CLEVIS PIN, 5/16" X 1-1/4", CAD	2
3	COTTER PIN, 1/8" DIA. 1" L, CAD	2

Lift Assist, Wheel Kit

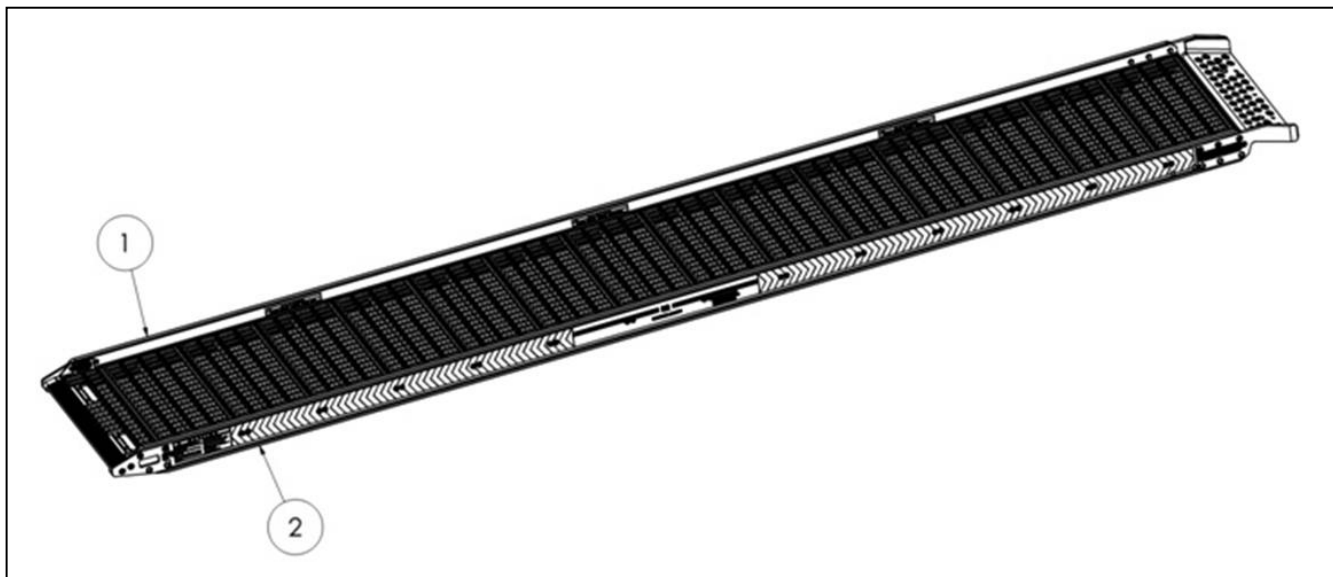


Lift Assist, Wheel Kit

Part No. 05-25-1063

Item #	Part Description	Quantity
1	WHEEL, NYLON	1
2	CLEVIS PIN, 5/16" X 2-1/8"	1
3	COTTER PIN, 1/8" DIAMETER 1" L, CAD	1

Side Rail, 14' Ramp – Rev. A



Left Hand Side Rail, 14' Ramp, Rev. A

Part No. 05-25-1076

Item #	Part Description	Quantity
1	LEFT HAND SIDE RAIL, 14' (Rev A)	1

Right Hand Side Rail, 14' Ramp, Rev. A

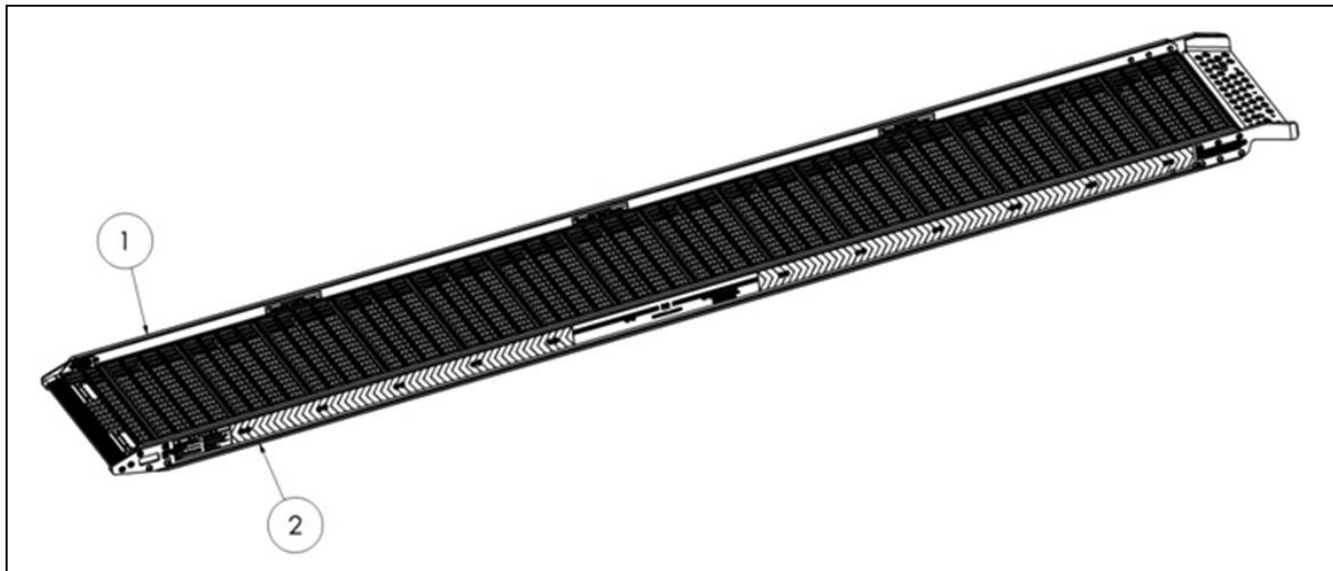
Part No. 05-25-1077

Item #	Part Description	Quantity
2	RIGHT HAND SIDE RAIL, 14' (Rev A)	1

* Both Kits also include:

Item #	Part Description	Quantity
	LABEL, RAMPS, MAIN CAUTION	1
	LABEL, RAMP, FINGER GRIP	1
	LABEL, RAMPS W/LIFT ASSIST ONLY	1
	LABEL, RAMPS, "WATCH YOUR STEP"	3
	LOGO, MAIN, RANDALL RAMPS	1
	STRIPING, RAMPS, ORANGE/BLACK 19'	1

Side Rail, 16' Ramp – Rev. A



Left Hand Side Rail, 16' Ramp, Rev. A

Part No. 05-25-1078

Item #	Part Description	Quantity
1	LEFT HAND SIDE RAIL, 16' (Rev A)	1

Right Hand Side Rail, 16' Ramp, Rev. A

Part No. 05-25-1079

Item #	Part Description	Quantity
2	RIGHT HAND SIDE RAIL, 16' (Rev A)	1

* Both Kits also include:

Item #	Part Description	Quantity
	LABEL, RAMPS, MAIN CAUTION	1
	LABEL, RAMP, FINGER GRIP	1
	LABEL, RAMPS W/LIFT ASSIST ONLY	1
	LABEL, RAMPS, "WATCH YOUR STEP"	3
	LOGO, MAIN, RANDALL RAMPS	1
	STRIPING, RAMPS, ORANGE/BLACK 19'	1

Side Rail, 14' Ramp – Rev. B



Left Hand Side Rail, 14' Ramp, Rev. B

Part No. 05-25-1106

Item #	Part Description	Quantity
1	SIDE RAIL KIT, 14' LEFT HAND	1

Right Hand Side Rail, 14' Ramp, Rev. B

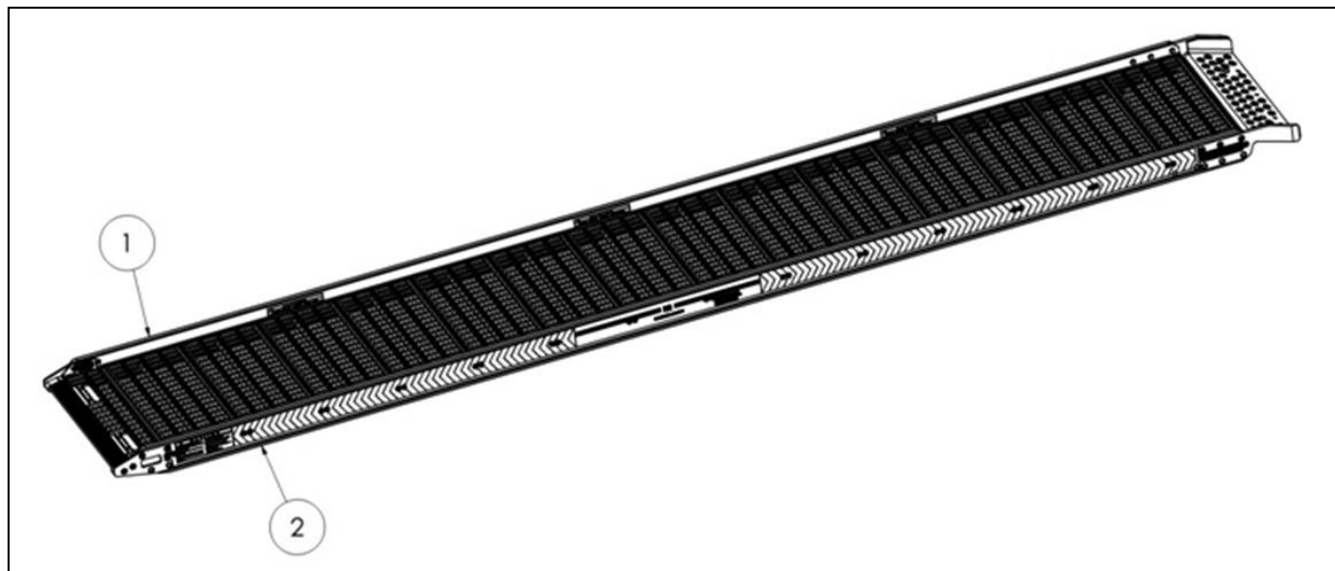
Part No. 05-25-1107

Item #	Part Description	Quantity
2	SIDE RAIL KIT, 14' RIGHT HAND	1

* Both Kits also include:

Item #	Part Description	Quantity
	LABEL, RAMPS, MAIN CAUTION	1
	LABEL, RAMP, FINGER GRIP	1
	LABEL, RAMPS W/LIFT ASSIST ONLY	1
	LABEL, RAMPS, "WATCH YOUR STEP"	3
	LOGO, MAIN, RANDALL RAMPS	1
	STRIPING, RAMPS, ORANGE/BLACK 19'	1

Side Rail, 16' Ramp – Rev. B



Left Hand Side Rail, 16' Ramp, Rev. B

Part No. 05-25-1108

Item #	Part Description	Quantity
1	SIDE RAIL KIT, 16' LEFT HAND	1

Right Hand Side Rail, 16' Ramp, Rev. B

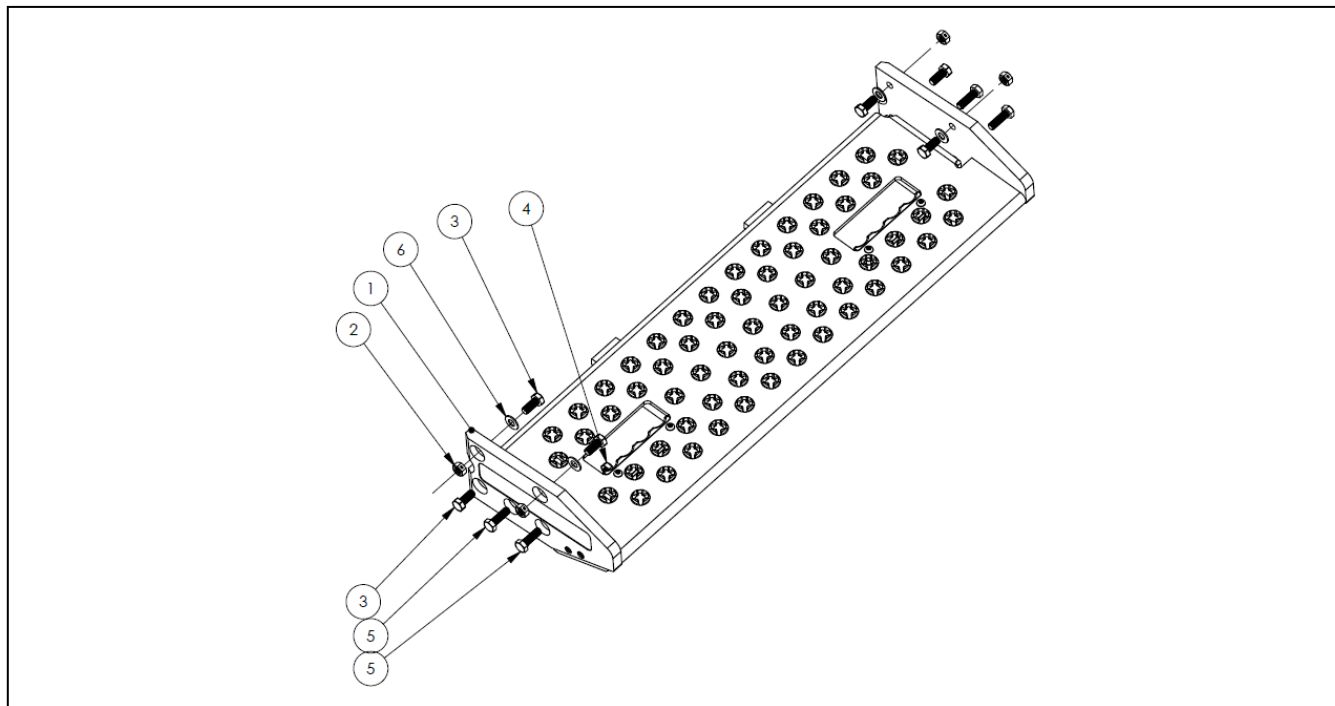
Part No. 05-25-1109

Item #	Part Description	Quantity
2	SIDE RAIL KIT, 16' RIGHT HAND	1

* Both Kits also include:

Item #	Part Description	Quantity
	LABEL, RAMPS, MAIN CAUTION	1
	LABEL, RAMP, FINGER GRIP	1
	LABEL, RAMPS W/LIFT ASSIST ONLY	1
	LABEL, RAMPS, "WATCH YOUR STEP"	3
	LOGO, MAIN, RANDALL RAMPS	1
	STRIPING, RAMPS, ORANGE/BLACK 19'	1

Toe Plate Kit, 26" W. Ramp, Rev. A

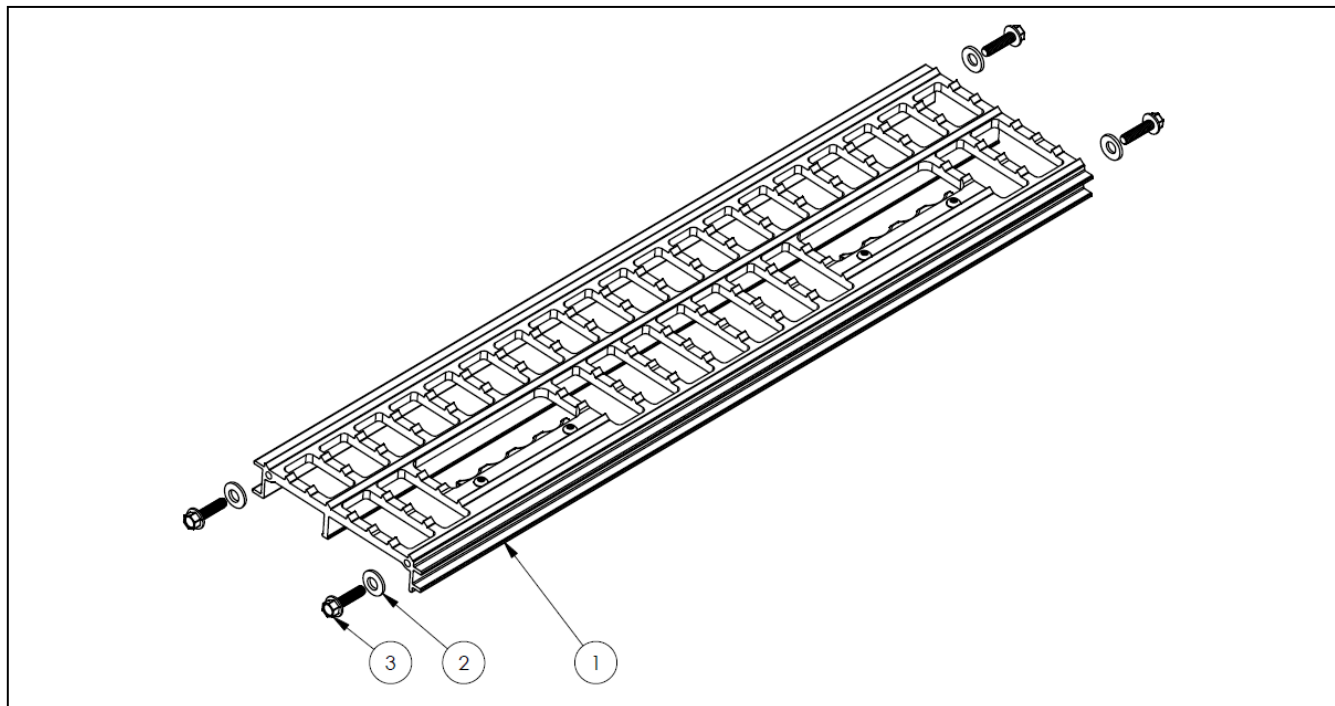


Toe Plate Kit, 26" W. Ramp, Rev. A

Part No. 05-25-1009

Item #	Part Description	Quantity
1	TOE PLATE ASSY, 26" W RAMP	1
2	HLNC, 5/16"-18, G8, CAD	4
3	HHCS, 5/16"-18 X 3/4", G8, CAD	6
4	HLNN, 5/16"-18, THIN, G8, CAD	6
5	HHCS, 5/16"-18 X 1", G8, CAD	4
6	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	4

Toe Plate Kit, 26" W. Ramp, Rev. B

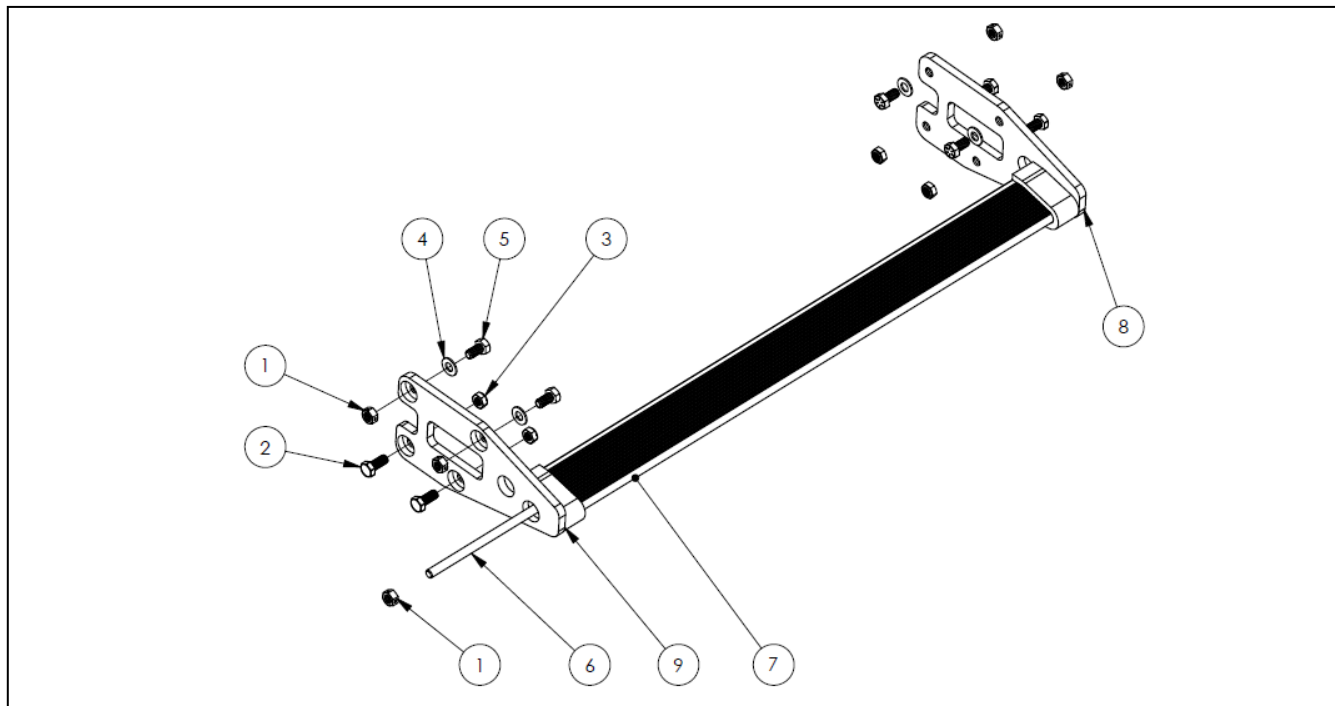


Toe Plate Kit, 26" W. Ramp Rev. B

Part No. 05-25-1112

Item #	Part Description	Quantity
1	PANEL ASSY, TOE PLATE, 26" W RAMP	1
2	WASHER, BELLEVILLE, .33 ID x .71 OD x .08T, CAD	4
3	HHFCS, 1/4"-20 x 1", G8, CAD	4

Toe Plate Kit, Extruded, 26" W. Ramp, Rev. B

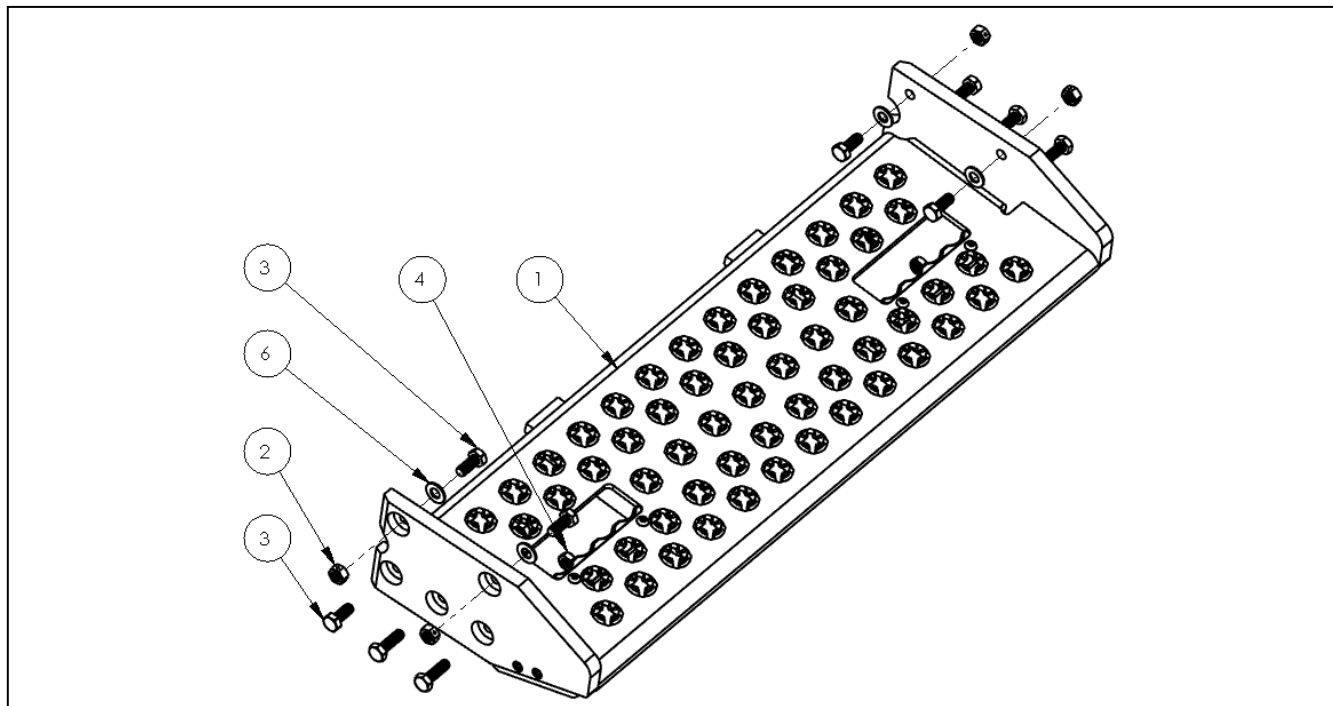


Toe Plate Kit Extruded, 26" W. Ramp, Rev. B

Part No. 05-25-1110

Item #	Part Description	Quantity
1	HLNC, 5/16"-18, G8, CAD	6
2	HHCS, 5/16"-18 x 3/4", G8, CAD	4
3	HLNO, 5/16"-18, G8, CAD	4
4	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	4
5	HHCS, 5/16"-18 x 1/2", G8, ZN	4
6	THREADED ROD, 5/16"-18, G5, ZN, 25-7/8" L	1
7	TOE PLATE EXTRUSION, 26" W RAMP	1
8	SIDE PLATE, RH, EXTRUDED TOE PLATE	1
9	SIDE PLATE, LH, EXTRUDED TOE PLATE	1

Toe Plate Kit, 25" W. Narrow Ramp, Rev. A

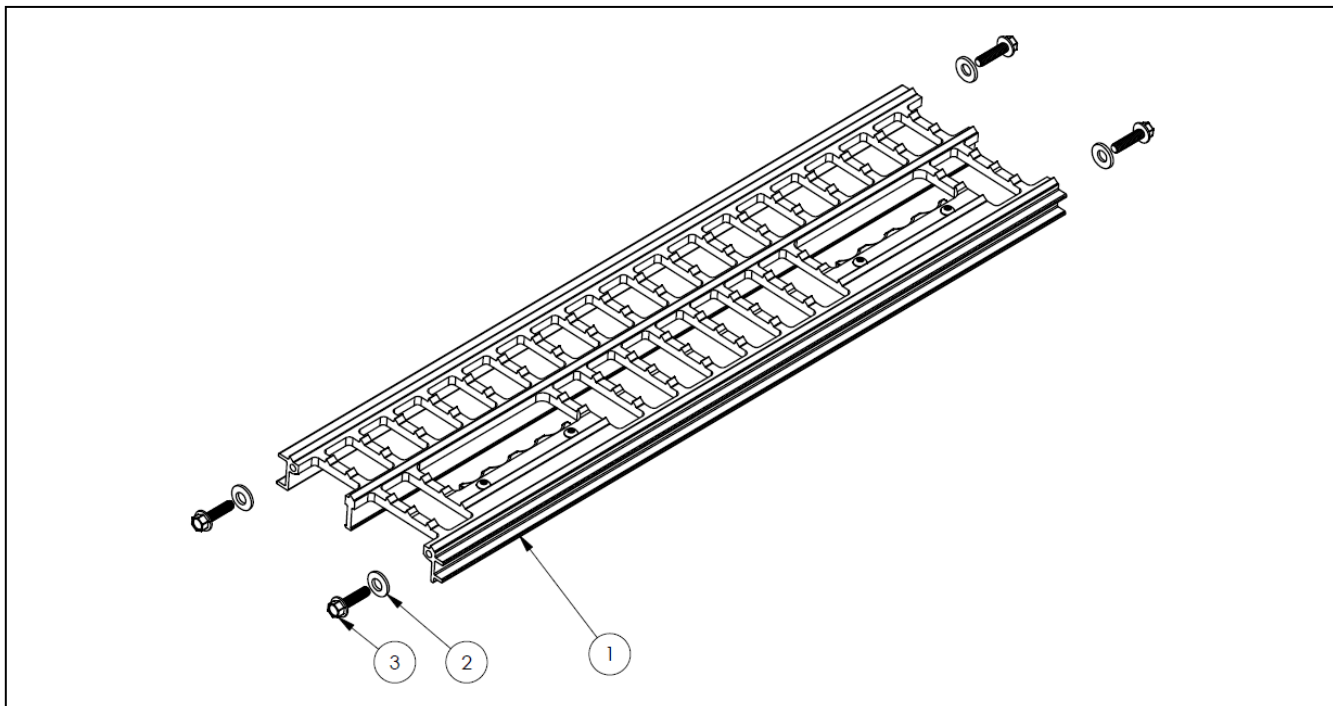


Toe Plate Kit, 25" W. Narrow Ramp, Rev. A

Part No. 05-25-1041

Item #	Part Description	Quantity
1	TOE PLATE ASSY, 25" W RAMP	1
2	HLNC, 5/16"-18, G8, CAD	4
3	HHCS, 5/16"-18 X 3/4", G8, CAD	6
4	HLNN, 5/16"-18, THIN, G8, CAD	6
5	HHCS, 5/16"-18 X 1", G8, CAD	4
6	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	4

Toe Plate Kit, 25" W. Narrow Ramp, Rev. B

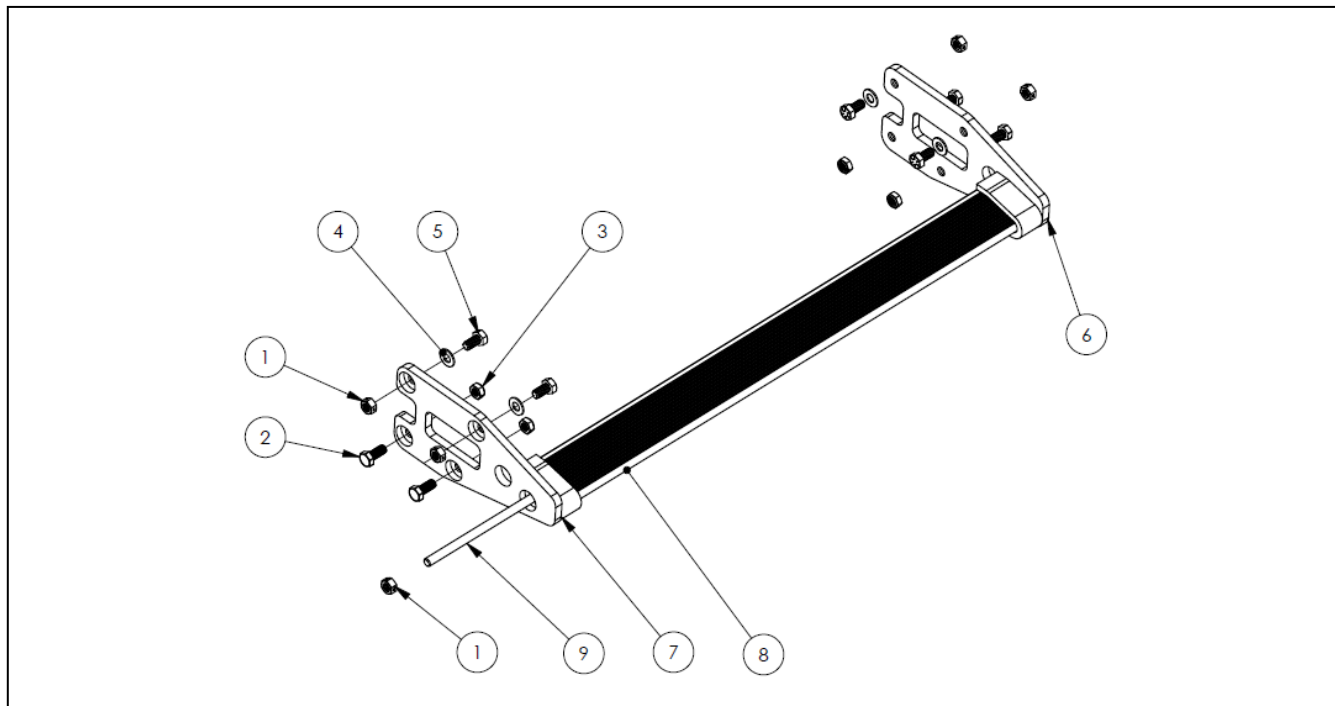


Toe Plate Kit, 25" W. Narrow Ramp, Rev. B

Part No. 05-25-1113

Item #	Part Description	Quantity
1	PANEL ASSY, TOE PLATE, 26" W RAMP	1
2	WASHER, BELLEVILLE, .33 ID x .71 OD x .08T, CAD	4
3	HHFCS, 1/4"-20 x 1", G8, CAD	4

Toe Plate Kit, Extruded, 25" W. Narrow Ramp, Rev. B

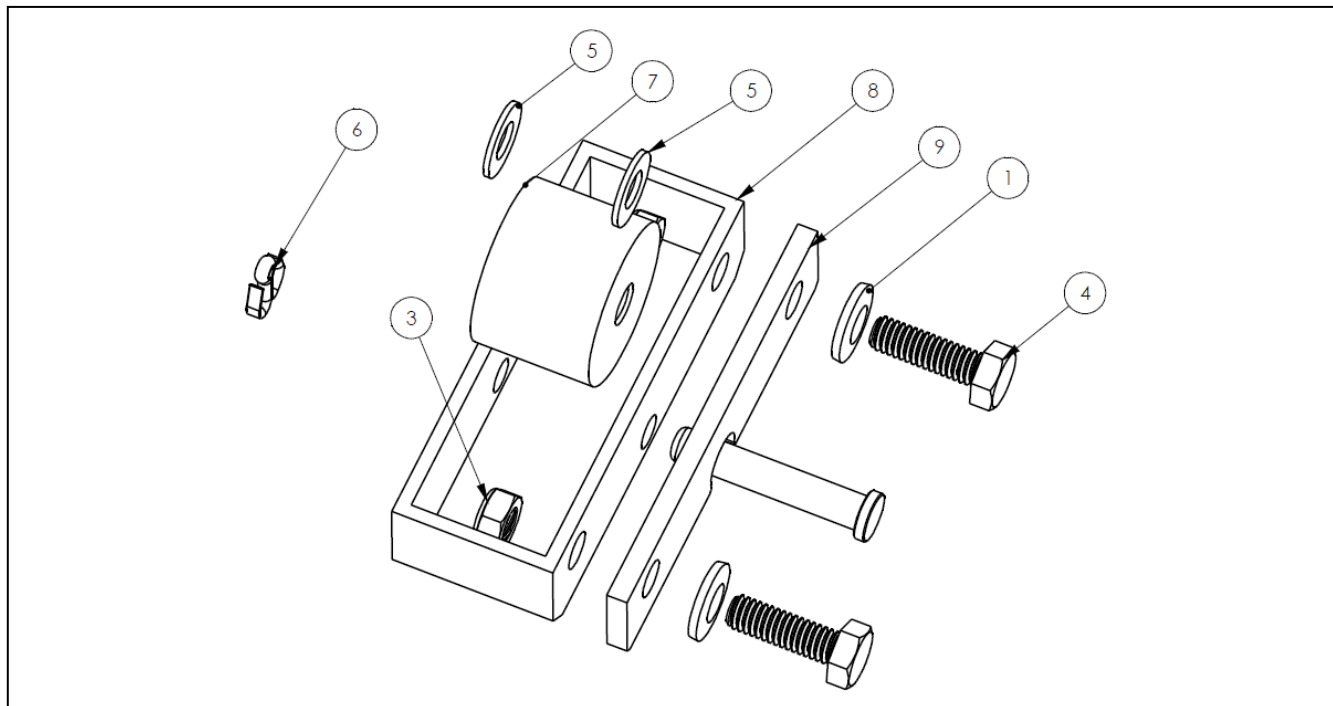


Toe Plate Kit Extruded, 25" W. Narrow Ramp, Rev. B

Part No. 05-25-1111

Item #	Part Description	Quantity
1	HLNC, 5/16"-18, G8, CAD	6
2	HHCS, 5/16"-18 x 3/4", G8, CAD	4
3	HLNO, 5/16"-18, G8, CAD	4
4	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	4
5	HHCS, 5/16"-18 x 1/2", G8, ZN	4
6	SIDE PLATE, RH, EXTRUDED TOE PLATE	1
7	SIDE PLATE, LH, EXTRUDED TOE PLATE	1
8	TOE PLATE EXTRUSION, 25" W RAMP	1
9	THREADED ROD, 5/16"-18, G5, ZN, 25-7/8" L	1

Roller & Bracket Kit

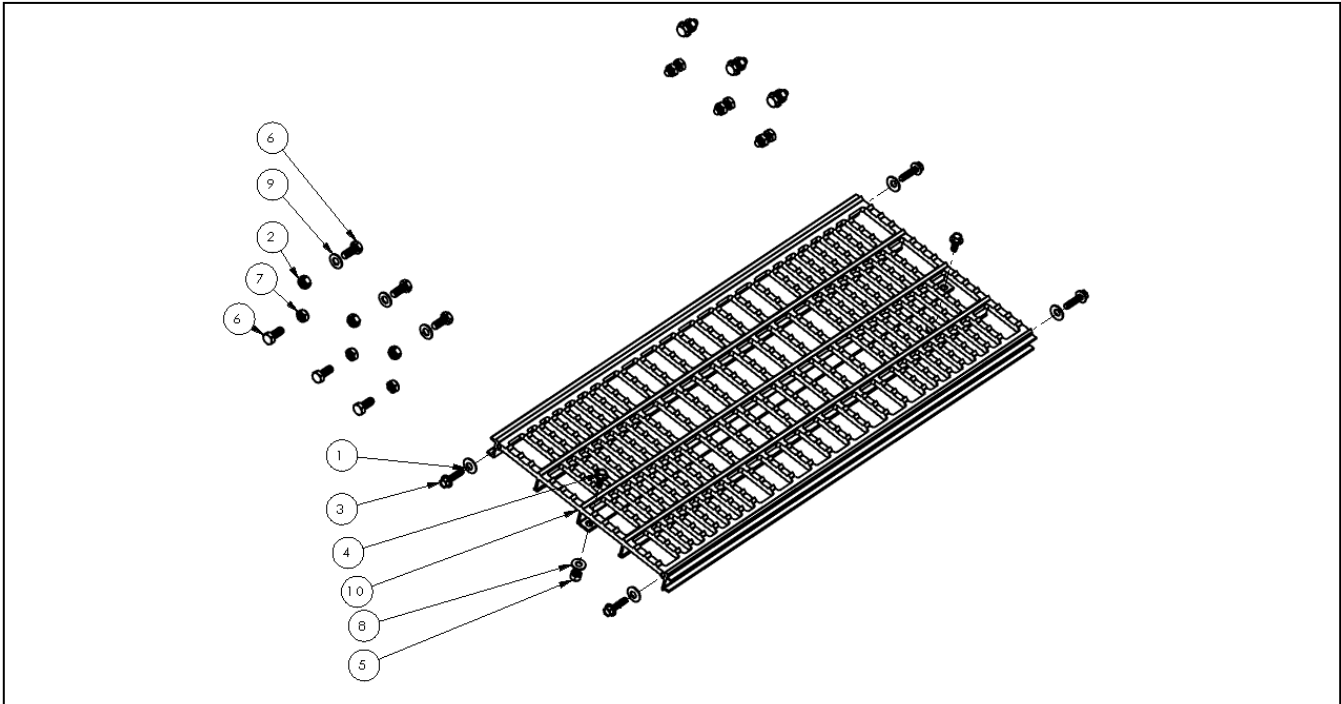


Roller & Bracket Kit

Part No. 05-25-1002

Item #	Part Description	Quantity
1	WASHER, BELLEVILLE, .33 ID x .71 OD x .08T, CAD	2
2	PIN, CLEVIS, 5/16" x 1-3/4", CAD	1
3	HLNO, 5/16"-18, G8, CAD	2
4	HHCS, 5/16"-18 x 1", G8, CAD	2
5	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	2
6	PIN, COTTER, 1/8"Dia. 1"L, CAD	1
7	ROLLER, RAMP W/O LIFT	1
8	WHEEL BRACKET, STRAIGHT RAMP	1
9	SPACER PLT, ROLLER ASSY, RAMP	1

Safe Panel Kit, 26" W. Ramp

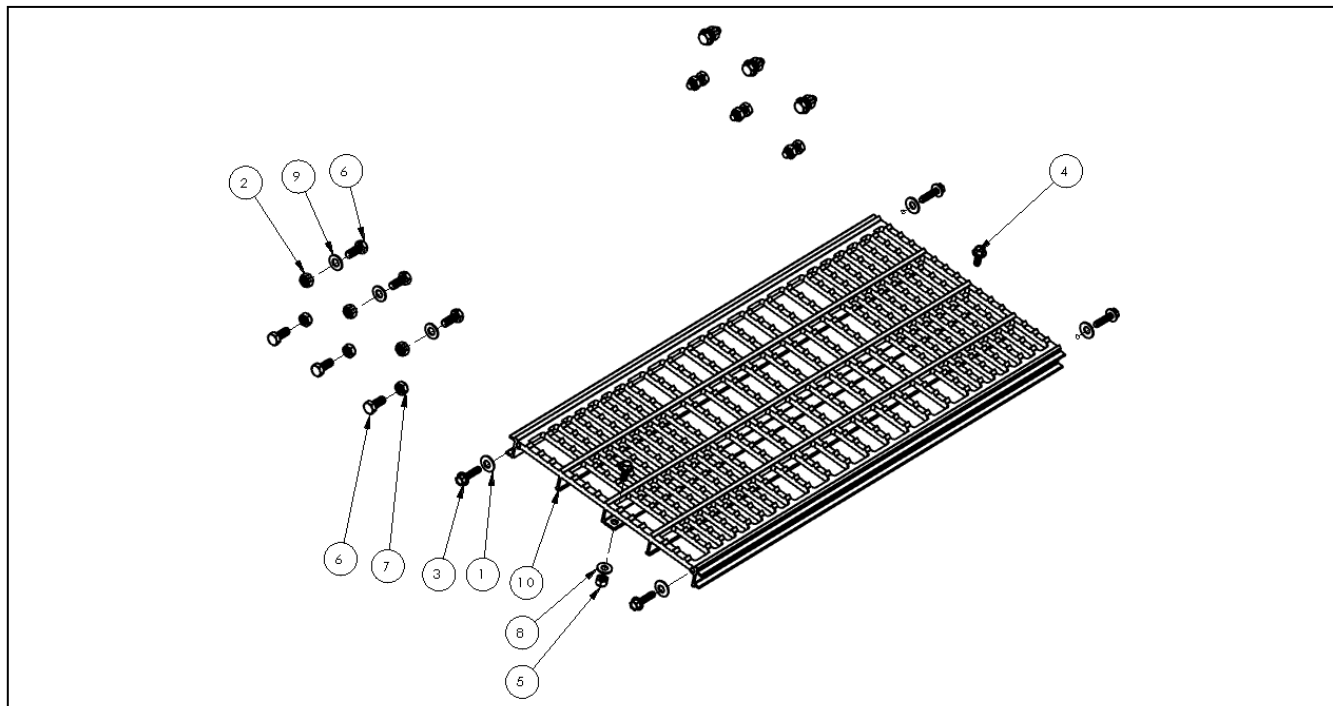


Safe Panel Kit, 26" W. Ramp

Part No. 05-25-1026

Item #	Part Description	Quantity
1	WASHER, BELLEVILLE, .31 ID X .72 OD X .05 T, CAD	4
2	HLNC, 5/16"-18, G8, CAD	6
3	HHFCS, 1/4"-20 X 1", G8, CAD	4
4	HHFCS, 1/4"-20 X 5/8", G8, CAD	2
5	HLNN, 1/4"-20, G8, CAD	2
6	HHCS, 5/16"-18 x 3/4" G8, CAD	12
7	HLNN, 5/16"-18, THIN, G8, CAD	6
8	WSAE 1/4" X 5/8 OD X .065, G8, CAD	2
9	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	6
10	SAFE PANEL, 26" W RAMP, 24.5" W	1

Safe Panel Kit, 25" W. Narrow Ramp

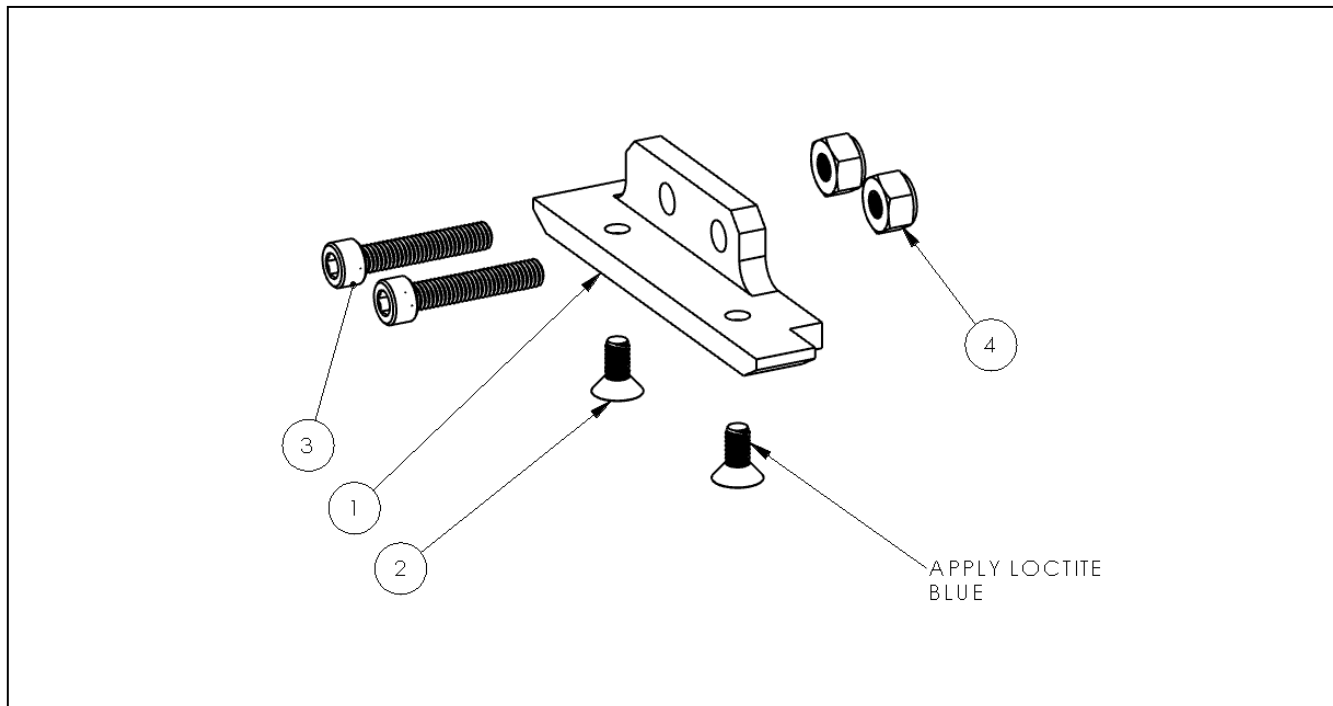


Safe Panel Kit, 25" W. Narrow Ramp

Part No. 05-25-1045

Item #	Part Description	Quantity
1	WASHER, BELLEVILLE, .31 ID X .72 OD X .05 T, CAD	4
2	HLNC, 5/16"-18, G8, CAD	6
3	HHFCS, 1/4"-20 X 1", G8, CAD	4
4	HHFCS, 1/4"-20 X 5/8", G8, CAD	2
5	HLNN, 1/4"-20, G8, CAD	2
6	HHCS, 5/16"-18 x 3/4" G8, CAD	12
7	HLNN, 5/16"-18, THIN, G8, CAD	6
8	WSAE 1/4" X 5/8 OD X .065, G8, CAD	2
9	WASHER 11/32 ID X 11/16 OD X .05 T, CAD	6
10	SAFE PANEL, 25" W RAMP, 23.2" W	1

Wear Plate Kit, Left Hand

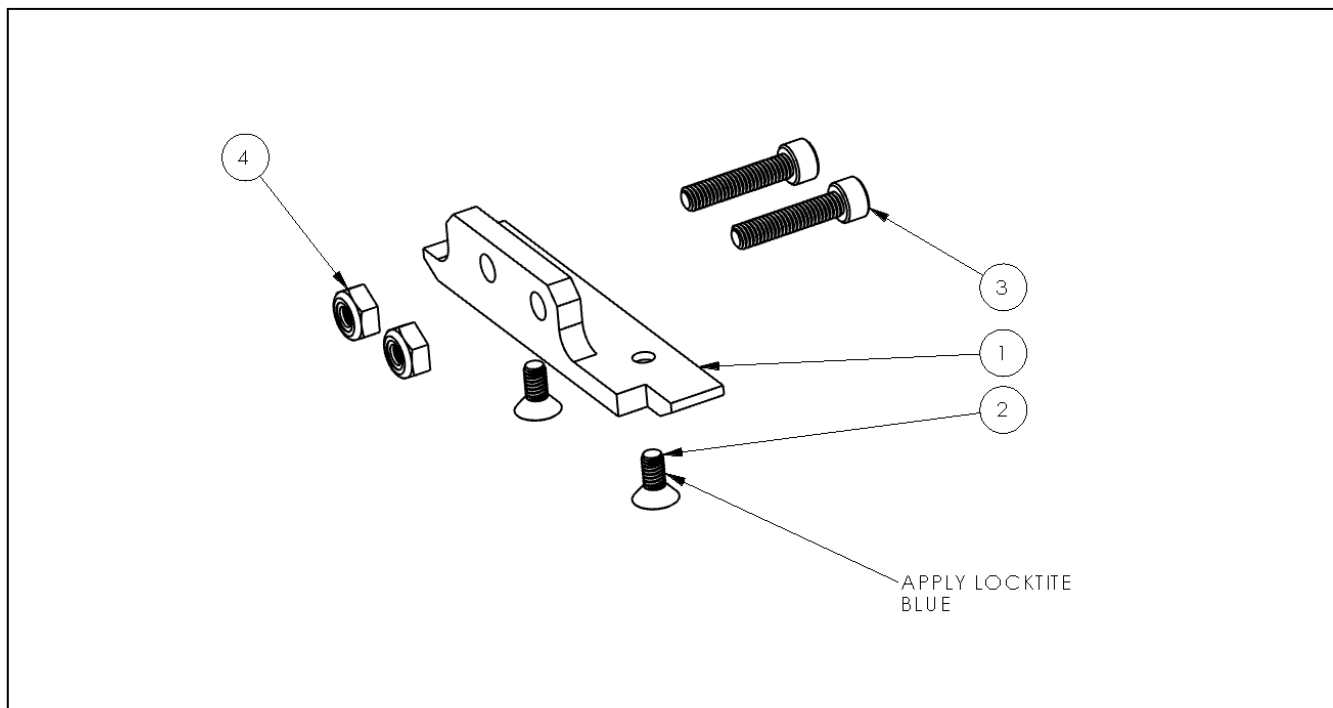


Wear Plate Kit, Left Hand

Part No. 05-25-1031

Item #	Part Description	Quantity
1	WEAR PLATE, TOE PLATE, LEFT HAND	1
2	SFHC, #8-32 X 1/2", G8, CAD	2
3	SHCS, #10-32 X 7/8", G8, CAD	2
4	HLNN, #10-32, G8, CAD	2

Wear Plate Kit, Right Hand



Wear Plate Kit, Right Hand

Part No. 05-25-1030

Item #	Part Description	Quantity
1	WEAR PLATE, TOE PLATE, RIGHT HAND	1
2	SFHC, #8-32 X 1/2", G8, CAD	2
3	SHCS, #10-32 X 7/8", G8, CAD	2
4	HLNN, #10-32, G8, CAD	2